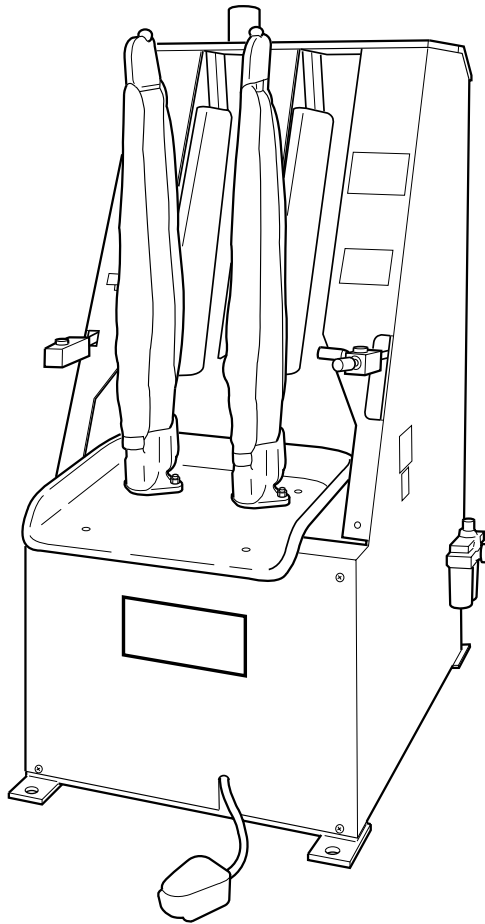


Cabinet Bag Sleever

For Shirts

Refer to Page 5 for Model Numbers



CAB880C

Table of Contents

Title	Page
Parts Ordering Information.....	3
Nameplate Location	3
Model Identification	5
Buck and Clamp Assemblies (Drawing 1 of 2).....	6
Buck and Clamp Assemblies (Drawing 2 of 2).....	8
Steam System.....	10
Lower Steam Pipe Assembly	12
Upper Steam Pipe Assembly	14
Low Pressure Air System (Drawing 1 of 2)	16
Low Pressure Air System (Drawing 2 of 2)	18
Air System – Models Through December 31, 2002	20
Air System – Models Starting January 1, 2003.....	22
Shirt Hold-Down	24
Heat Exchanger Assembly.....	26
Damper Box Assembly	28
Head Lift Cylinder Assembly	30
Buck Rocker Cylinder Assembly	32
Filter/Regulator/Lubricator Assembly – Models Through December 1, 2004	34
Filter/Regulator/Lubricator Assembly – Models Starting December 2, 2004 Through February 9, 2005.....	36
Filter/Regulator/Mist Separator Assembly – Models Starting February 10, 2005	38
Head Lever Assembly	40
Head Frame Assembly	42
Air Bag Assembly.....	44
Tee Assembly	46
Valve and Bracket Assembly	48
Bracket and Fitting Assembly	50
Dump Valve Assembly	52
Quick Exhaust Assembly	54
Mechanical Components	56
Buck Rocker Assembly	58
Electrical Components	60
Foot Switch Assembly.....	62
Safety Handle	64
Power Connection Box Assembly	66
Timer Control Box Assembly	68
Head Raising Assembly (Drawing 1 of 3)	70
Head Raising Assembly (Drawing 2 of 3)	72
Head Raising Assembly (Drawing 3 of 3)	74
Control Box Assembly.....	76
Control Panel Assembly – Models Through April 2004.....	78
Control Panel Assembly – Models Starting May 2004.....	80

© Copyright 2005, Alliance Laundry Systems LLC

All rights reserved. No part of the contents of this book may be reproduced or transmitted in any form or by any means without the expressed written consent of the publisher.

Control Board Assembly – Models Through April 2004	82
Control Board Assembly – Models Starting May 2004.....	84
Manifold Assembly	86
Covers.....	88
Cover Hardware	90
Labels and Decals	92
Parts Index.....	95

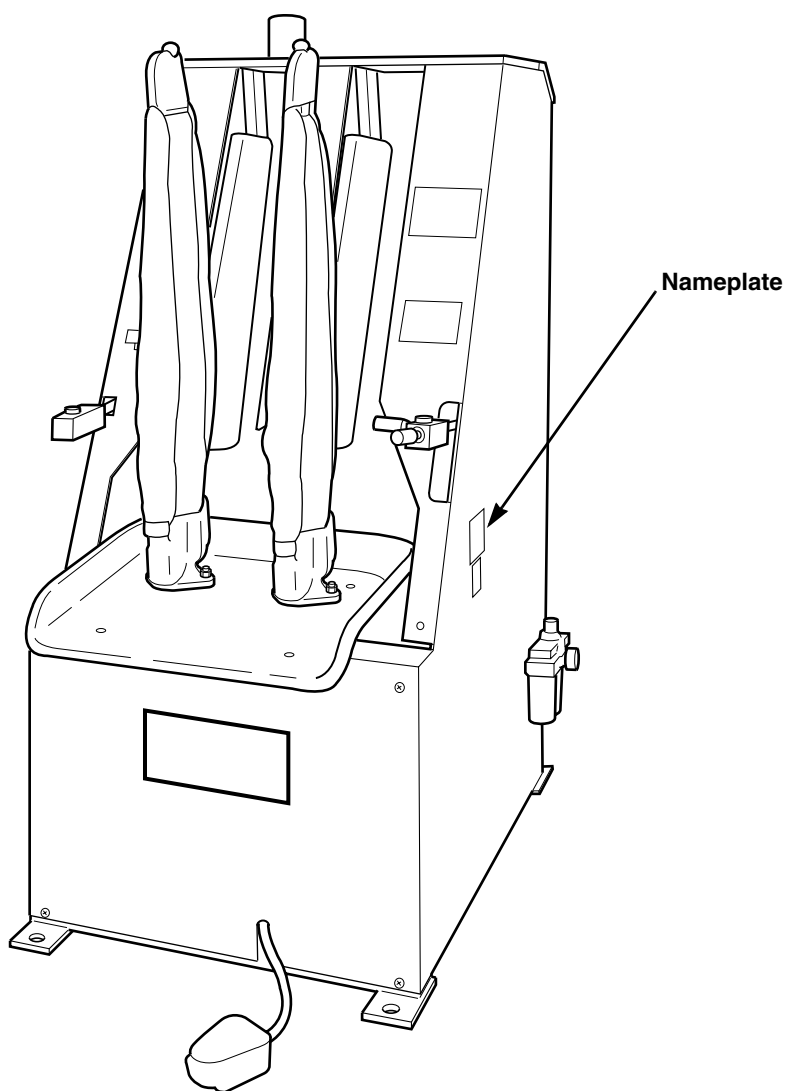
Parts Ordering Information

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems LLC at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



CAB880C

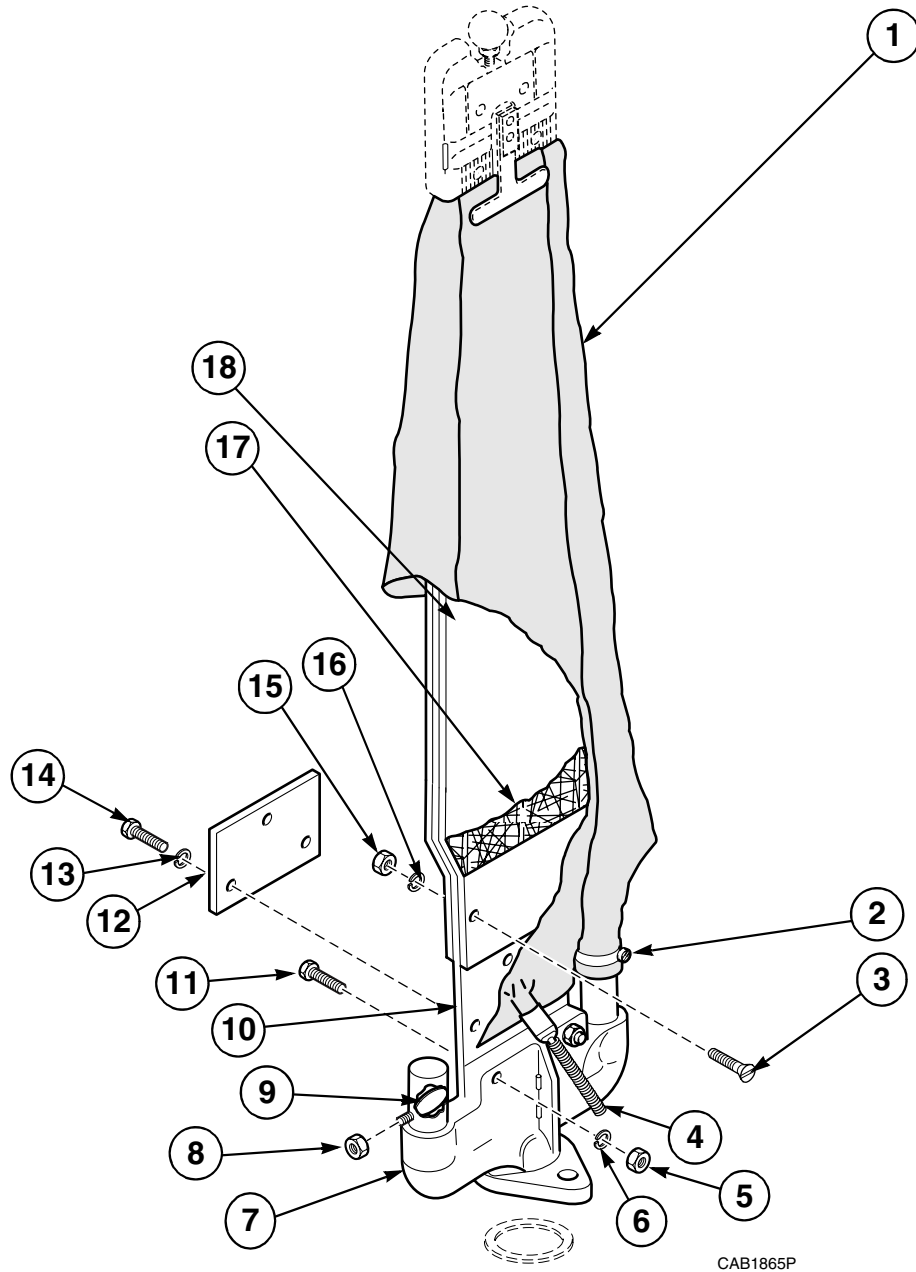
This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

Model Identification

Information in this manual is applicable to these cabinet bag sleever models:

ACBS-L
ACBS-X
CBS-X

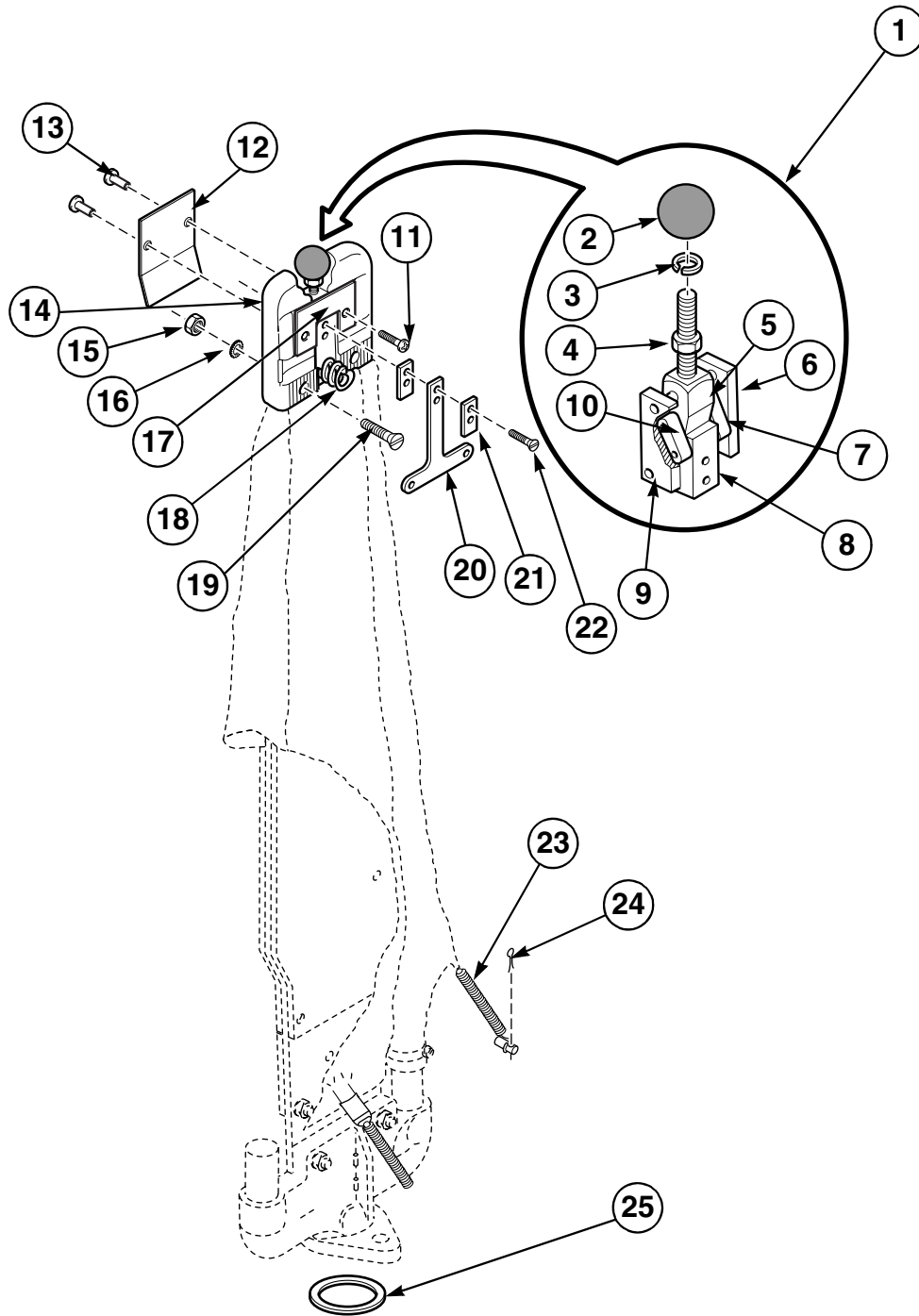
Buck and Clamp Assemblies (Drawing 1 of 2)



Buck and Clamp Assemblies (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1615046	Buck and Cover Assembly	Includes items 1-18
1	J1611623	Cover and Bag Assembly	
2	JC-21541	Worm Gear Clamp	2 required
3	J1086008	Screw	4 required
4	JA-51657	Extension Spring	
5	70142	Nut	2 required
6	JC-43264	Washer	2 required
7	JA-21682	Buck Base	
8	20275	Nut	
9	JA-04746	Butterfly Assembly	
10	JA-18797	Buck Shirt Plate	
11	91202	Screw	2 required
12	JA-18633	Buck Reinforcing Plate	
13	J1000975	Washer	
14	J1185107	Screw	
15	J1209113	Nut	2 required
16	J1120195	Washer	2 required
17	JA-05927	Padding	Left
	JA-05928	Padding	Right
18	JA-52657	Flamone Pad	Standard models

Buck and Clamp Assemblies (Drawing 2 of 2)

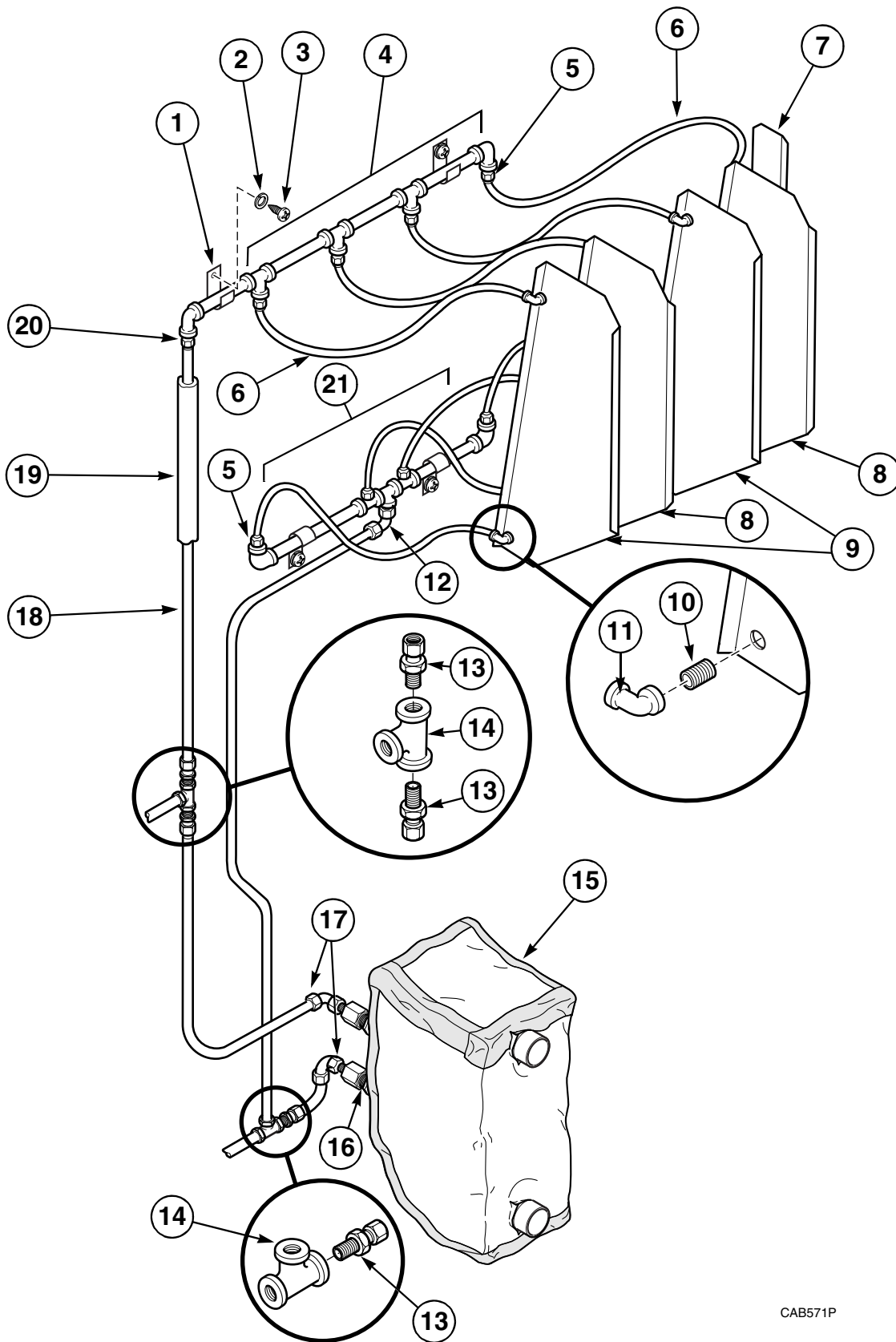


CAB1868P

Buck and Clamp Assemblies (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-06208	Right Cuff Clamp	Includes items 1, 12-15, 17 and 18
	JA-06209	Left Cuff Clamp	Includes items 1, 12-15, 17 and 18
	J0798921-00	Cuff Spring Clips Kit	Use to replace item 21
1	JA-05565	Cuff Clamp Linkage Assembly	Includes items 5-10
2	J1386119	Ball Knob	
3	JC-43336	Washer	
4	JC-48289	Nut	
5	JA-18636	Cuff Clamp Trip	
6	JA-18640	Cuff Clamp Assembly Lever	2 required
7	JA-18637	Cuff Clamp Link	2 required
8	JA-18886	Pivot	
9	JC-55026	Roll Pin	
10	JA-51970	Dowel Pin	2 required
11	JA-51604	Screw	2 required
12	JA-18638	Rear Cuff Clamp Cover	
13	JA-52611	Nut	2 required
14	JA-18925	Right Shirt Cuff Block	Use with JA-06208 Cuff Clamp Assembly
	JA-18926	Left Shirt Cuff Block	Use with JA-06209 Cuff Clamp Assembly
15	20275	Nut	
16	J1185073	Washer	2 required
17	JA-18639	Front Cuff Clamp Cover	
18	JA-52466	Spring	
19	JC-62264	Screw	
20	J1471564	Spring Clip	
21	J0636872-00	Leaf Spring	2 required
22	JA-51675	Screw	2 required
23	J1611920	Extension Spring	
24	J1177765	Cotter Pin	
25	JA-52537	O-Ring	

Steam System

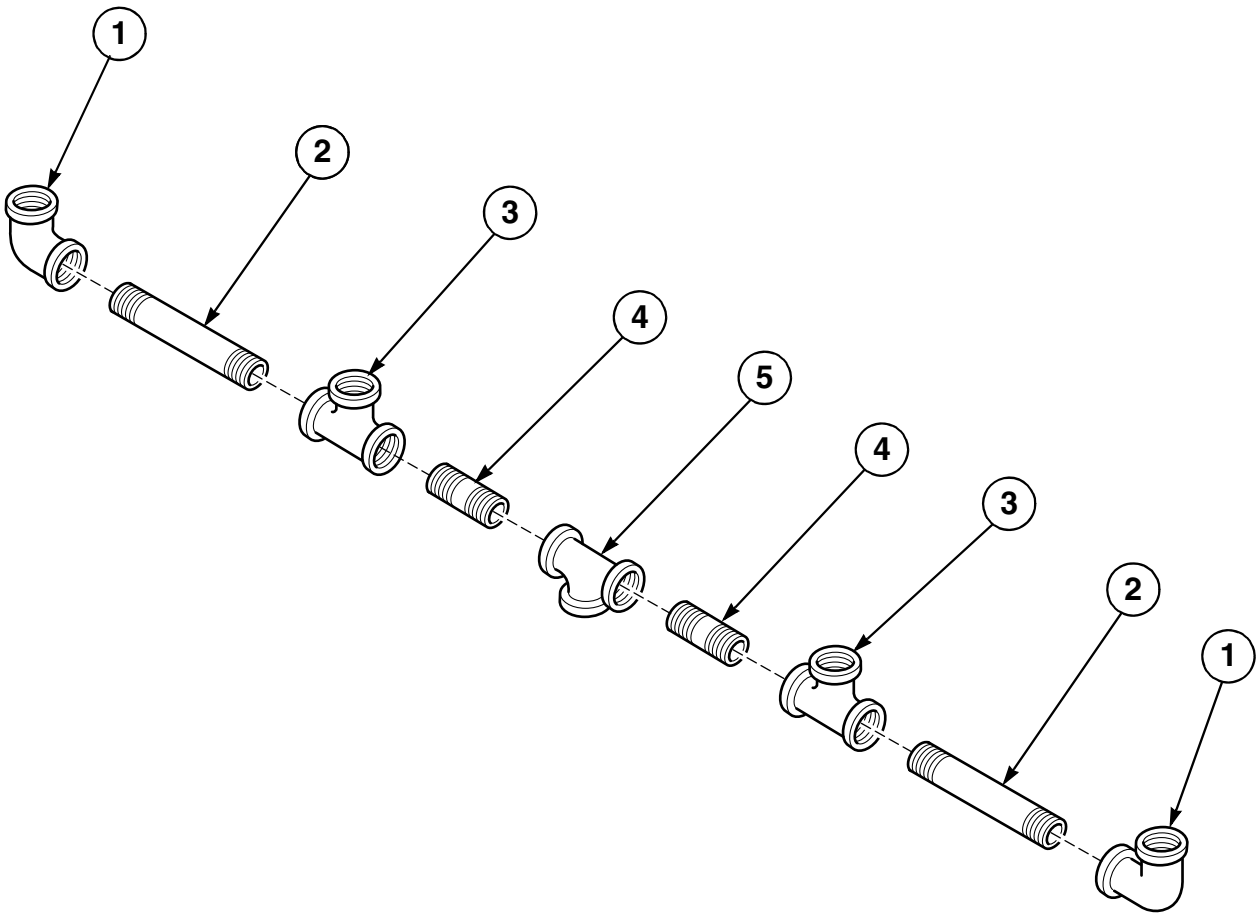


CAB571P

Steam System

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1162478	Electrical Strap	4 required
2	J1185073	Washer	4 required
3	JC-61640	Screw	4 required
4	JA-05612	Upper Steam Pipe Assembly	Refer to <i>Upper Steam Pipe Assembly</i> section for parts breakdown
5	J1319276	Flare Connector	8 required
6	J1319268	Steam Hose	8 required
7	JA-19755	Cuff Release Bracket	
8	JA-07059	Left Shirt Head Weldment	2 required
9	JA-07058	Right Shirt Head Weldment	2 required
10	J115175201	Pipe Nipple	8 required
11	J1231422	Pipe Elbow	8 required
12	JA-54351	Compression Elbow	
13	J1161272	Male Compression Connector	4 required
14	JC-70628	Pipe Tee	2 required
15	J1579069	Heat Exchanger Assembly	Refer to <i>Heat Exchanger Assembly</i> section for parts breakdown
16	J1236553	Pipe Nipple	2 required
17	JC-30454	Union Compression Elbow	2 required
18	J1117191	Tubing	Order by foot; 10 feet required; Copper
19	JM-90527	Braided Sleeving Insulation	Order by foot; 2 feet required
20	JC-30857	Male Compression Connector	
21	JA-05611	Lower Steam Pipe Assembly	Refer to <i>Lower Steam Pipe Assembly</i> section for parts breakdown

Lower Steam Pipe Assembly

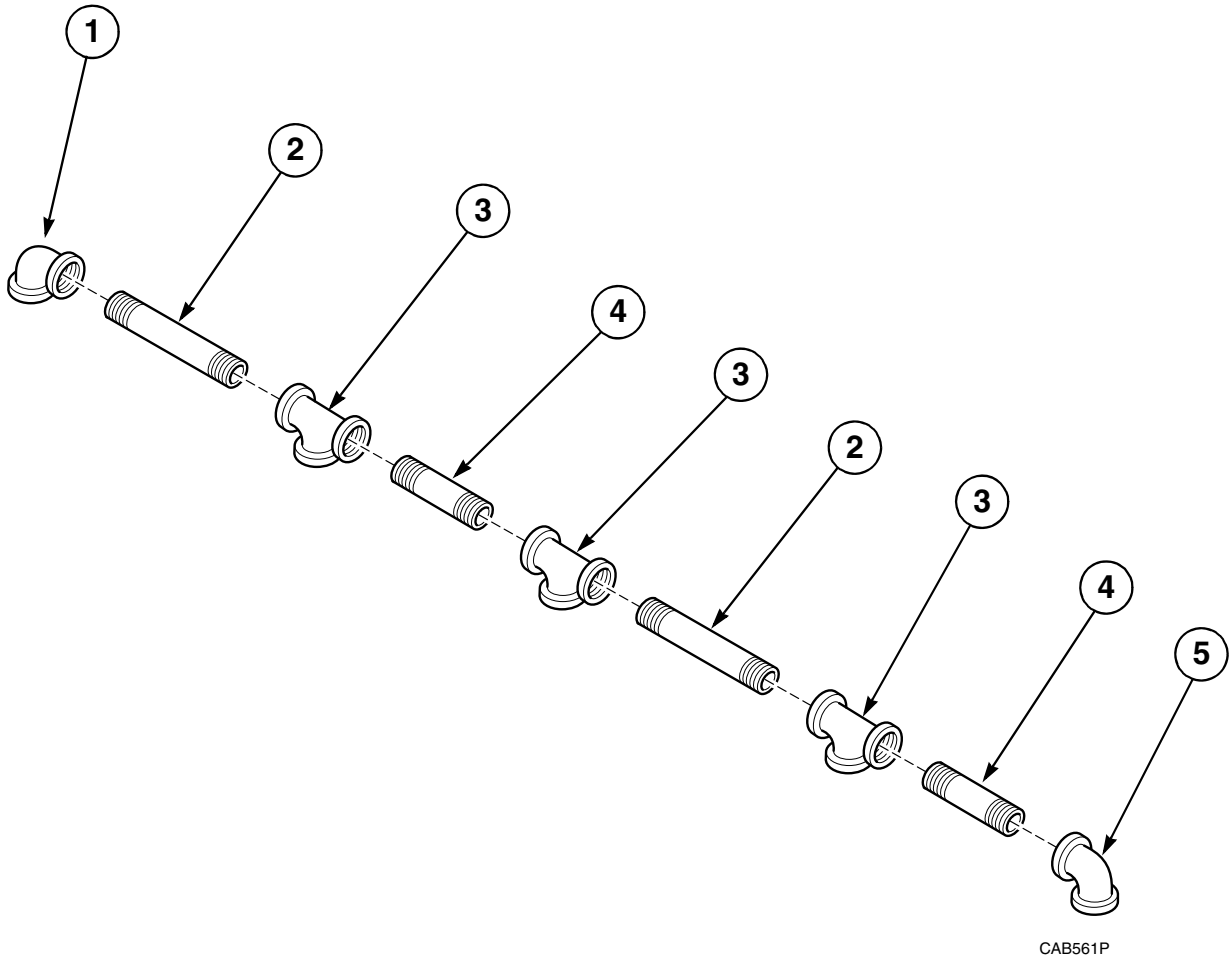


CAB562P

Lower Steam Pipe Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-05611	Lower Steam Pipe Assembly	Includes items 1-5
1	JA-51007	Pipe Elbow	
2	JC-46212	Pipe Nipple	
3	JA-51530	Pipe Tee	
4	J1236553	Pipe Nipple	
5	JA-52352	Pipe Tee	

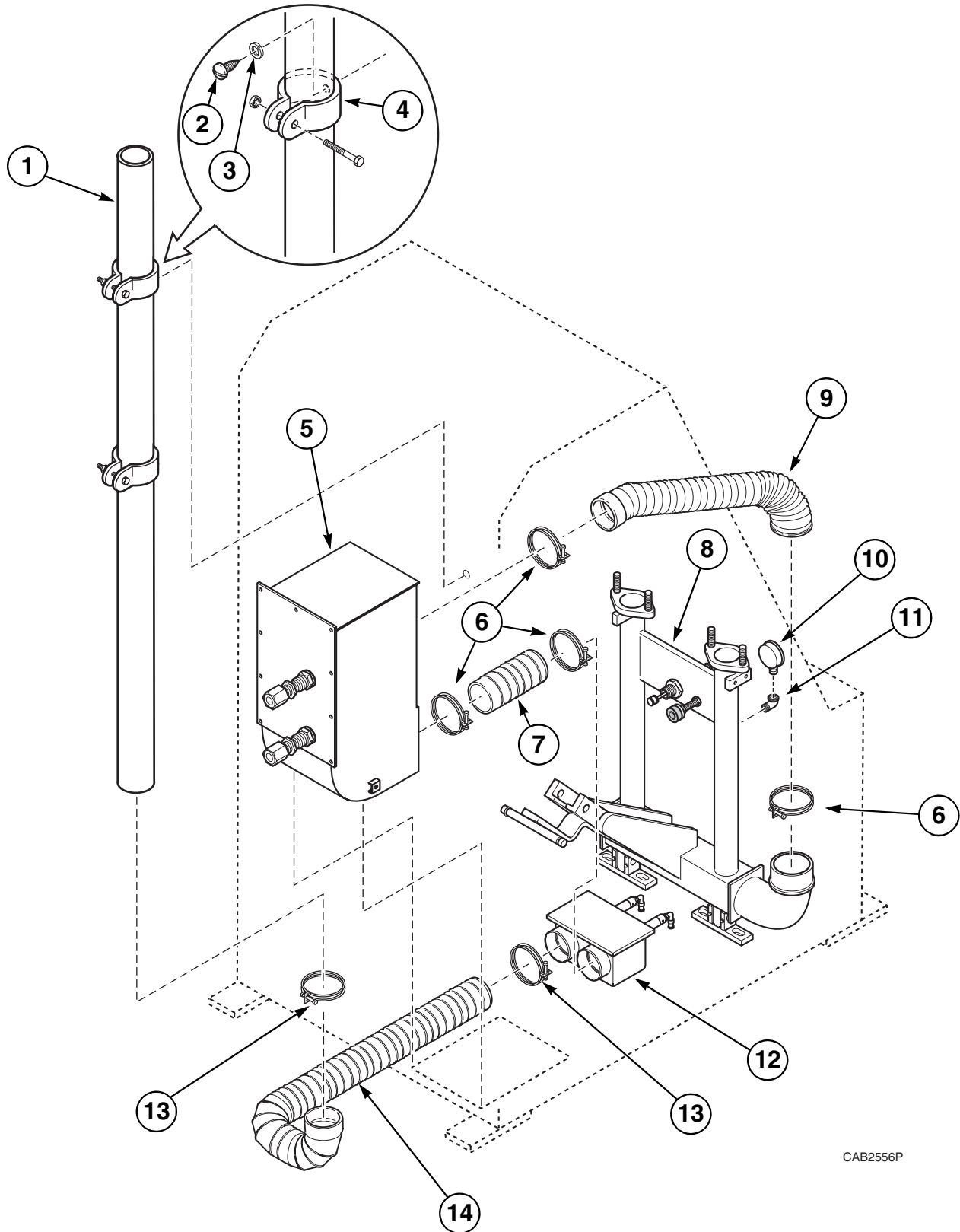
Upper Steam Pipe Assembly



Upper Steam Pipe Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-05612	Upper Steam Pipe Assembly	Includes items 1-5
1	J1084011	Pipe Elbow	
2	JC-46212	Pipe Nipple	
3	JA-51530	Pipe Tee	
4	J1240860	Pipe Nipple	
5	JA-51007	Pipe Elbow	

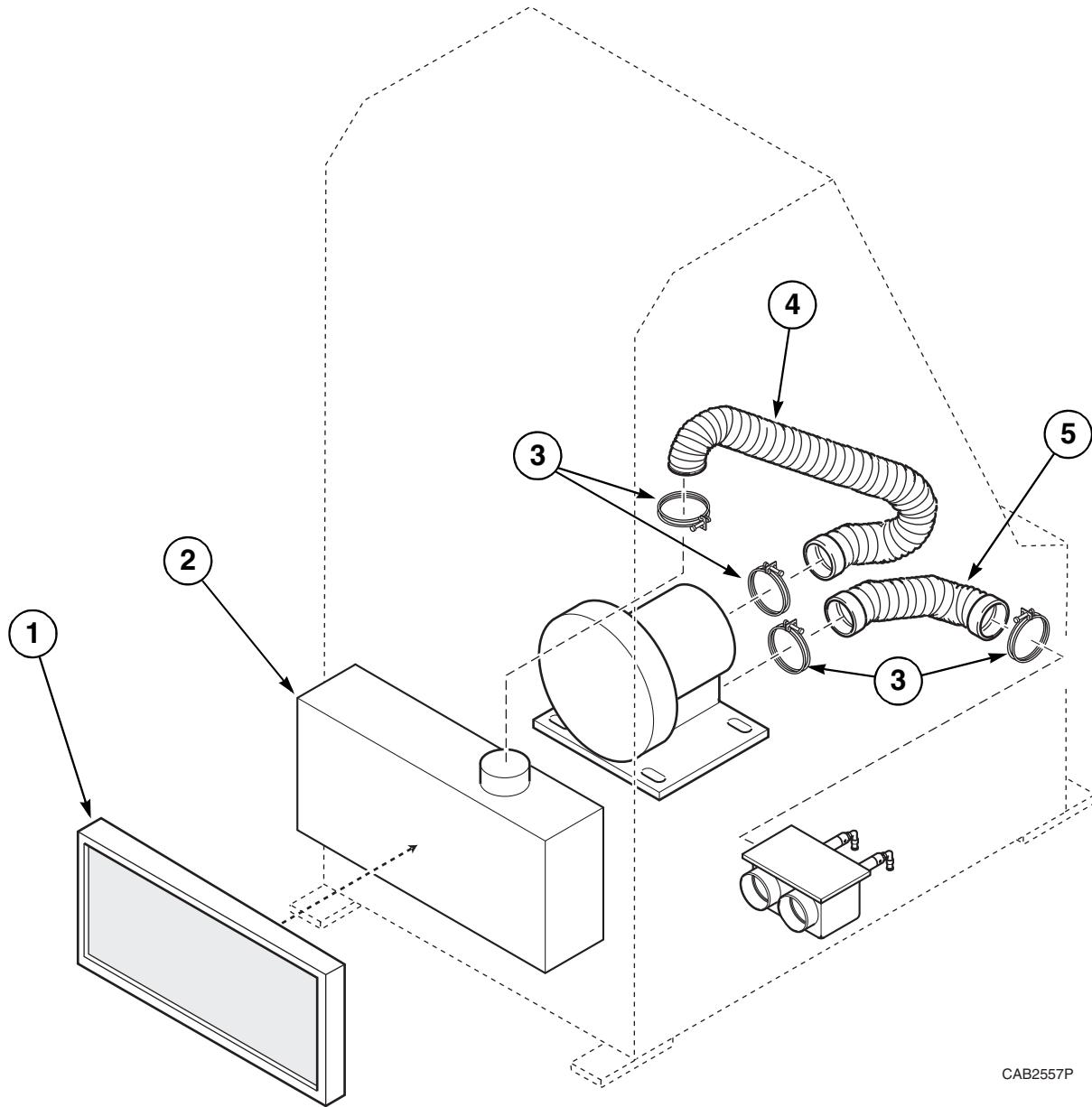
Low Pressure Air System (Drawing 1 of 2)



Low Pressure Air System (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1604867	Tubing	CPVC
2	02422	Screw	
3	J1185073	Washer	
4	J1615749	Conduit Hanger	2 required
5	J1579069	Heat Exchanger Assembly	Refer to <i>Heat Exchanger Assembly</i> section for parts breakdown
6	J200270800	Spiral Hose Clamp	4 required
7	J200180610	Hose	4 inches
8	J1602077	Buck Rocker Assembly	Refer to <i>Buck Rocker Assembly</i> section for parts breakdown
9	J200180612	Hose	24 inches
10	JA-51283	Diaphragm Gauge	
11	J1231521	Street Pipe Elbow	
12	J1571421	Damper Box Assembly	Refer to <i>Damper Box Assembly</i> section for parts breakdown
13	J200270900	Spiral Hose Clamp	2 required
14	J200187407	Hose	40 inches

Low Pressure Air System (Drawing 2 of 2)

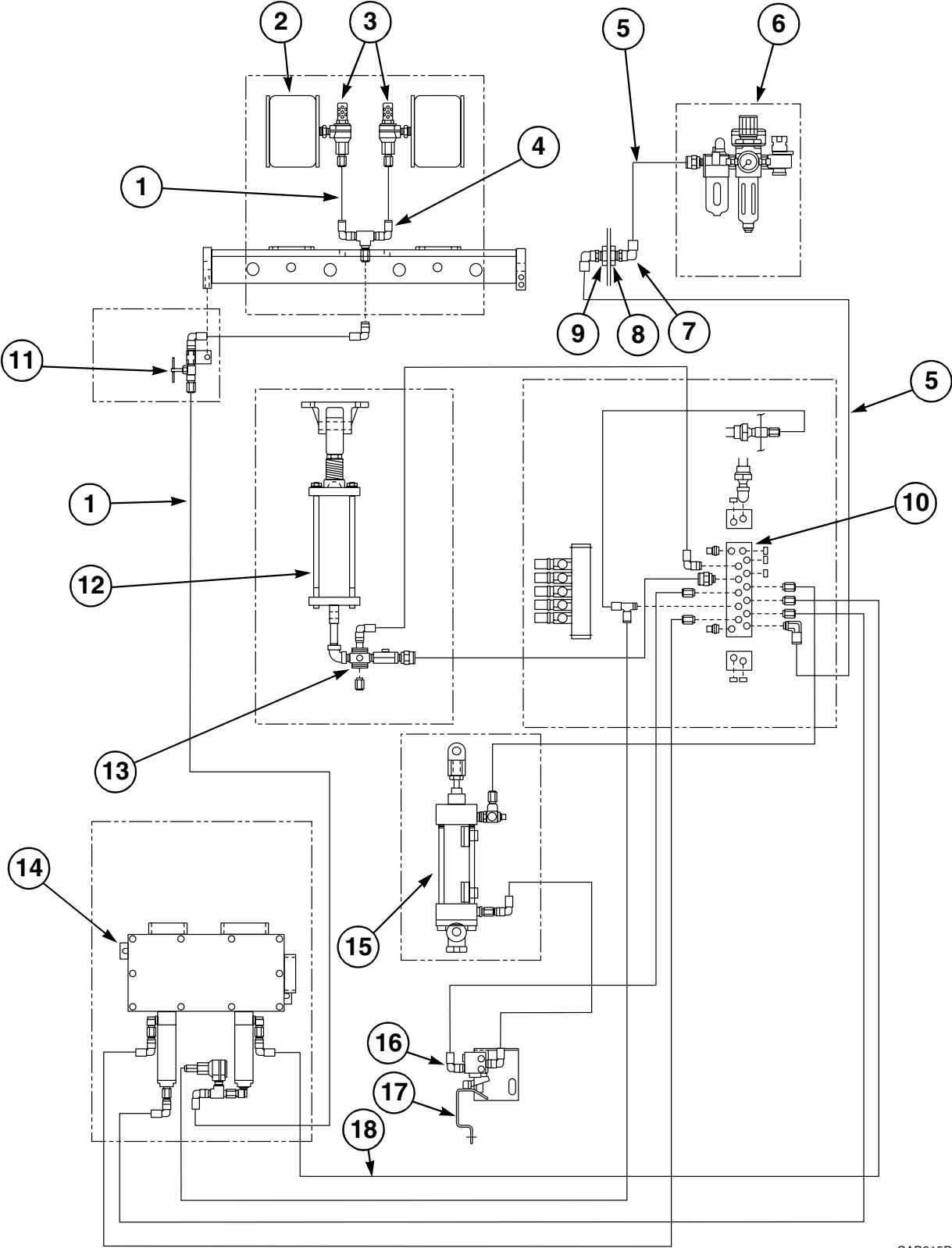


CAB2557P

Low Pressure Air System (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-53679	Air Filter	
2	J1596014	Guard and Filter Box Weldment	Lower rear
3	J200270800	Spiral Hose Clamp	4 required
4	J200180611	Hose	42.5 inches
5	J200180605	Hose	44.5 inches

Air System – Models Through December 31, 2002

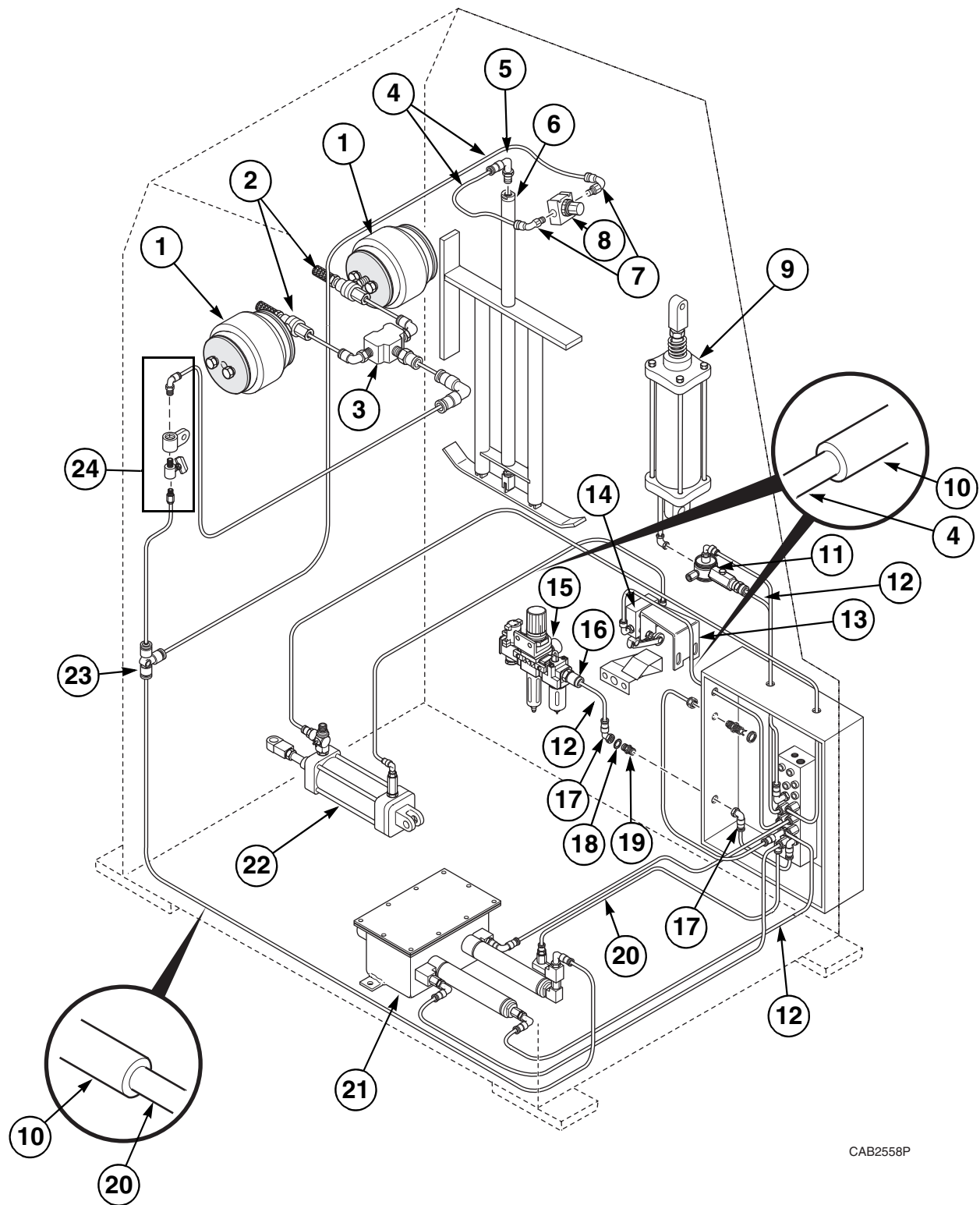


CAB615P

Air System – Models Through December 31, 2002

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1103970-00	Tubing	Nylon; Order by foot; 1/4 inch OD
2	J1602085	Air Bag Assembly	Refer to <i>Air Bag Assembly</i> section for parts breakdown; 2 required
3	J1629468	Quick Exhaust Assembly	Refer to <i>Quick Exhaust Assembly</i> section for parts breakdown; 2 required
4	J1629658	Tee Assembly	Refer to <i>Tee Assembly</i> section for parts breakdown
5	J0141711-00	Tubing	Black; Polyflo; Order by foot; 10 feet required; 3/8 inch OD
6	J1557479	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
7	J1410323	Male Tubing Elbow	2 required
8	J1482389	Pipe Bulkhead Fitting	
9	JA-53116	Washer	
10	J1625169	Manifold Assembly	Refer to <i>Air Manifold Assembly</i> section for parts breakdown
11	J1603539	Bracket and Fitting Assembly	Refer to <i>Bracket and Fitting Assembly</i> section for parts breakdown
12	J1615004	Head Lift Cylinder Assembly	Refer to <i>Head Lift Cylinder Assembly</i> section for parts breakdown
13	J1629450	Dump Valve Assembly	Refer to <i>Dump Valve Assembly</i> section for parts breakdown
14	J1571421	Damper Box Assembly	Refer to <i>Damper Box Assembly</i> section for parts breakdown
15	J1604024	Buck Rocker Cylinder Assembly	Refer to <i>Buck Rocker Cylinder Assembly</i> section for parts breakdown
16	J1645605	Valve and Bracket Assembly	Models starting October 1999
17	J1645589	Head Open Bracket Plate	Models starting October 1999
18	J1103970-00P	Tubing	Black; Polyflo; Order by foot; 1/4 inch OD
	JM-93516	Sleeve	Fiberglass; Order by foot; 1/4 inch OD

Air System – Models Starting January 1, 2003

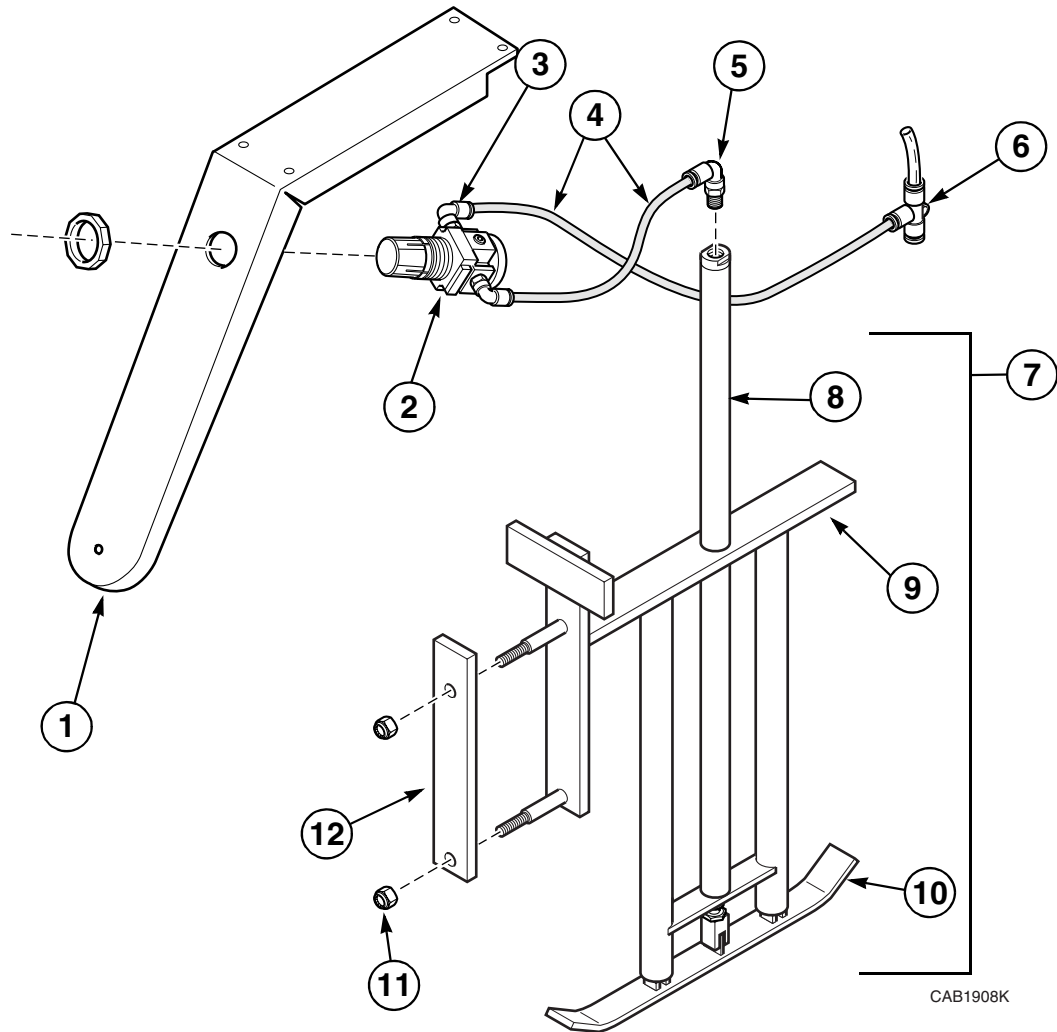


CAB2558P

Air System – Models Starting January 1, 2003

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1602085	Air Bag Assembly	2 required; Refer to <i>Air Bag Assembly</i> section for parts breakdown
2	J1629468	Quick Exhaust Assembly	2 required; Refer to <i>Quick Exhaust Assembly</i> section for parts breakdown
3	J1629658	Tee Assembly	Refer to <i>Tee Assembly</i> section for parts breakdown
4	J1103970-00	Tubing	Blue; Nylon; 1/4 inch OD
5	J1407741	Swivel Tubing Elbow	2 required
6	J0250322-00	Air Cylinder	
7	J0206020-00	Male Elbow	2 required
8	J0380120-00	Air Regulator	
9	J1615004	Head Lift Cylinder Assembly	Refer to <i>Head Lift Cylinder Assembly</i> section for parts breakdown
10	JM-93516	Sleeve	Fiberglass
11	J1629450	Dump Valve Assembly	Refer to <i>Dump Valve Assembly</i> section for parts breakdown
12	J0141711-00	Tubing	Polyflo; Black; 3/8 inch OD
13	J1645589	Head Open Bracket Plate	
14	J1645605	Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
15	J1557479	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models through December 1, 2004
	J200127500	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models starting December 2, 2004 through February 9, 2005
	J200200400	Filter/Regulator/Mist Separator Assembly	Refer to <i>Filter/Regulator/Mist Separator Assembly</i> section for parts breakdown; Models starting February 10, 2005
16	J1408020	Tubing Connector	
17	J1410323	Male Tubing Elbow	2 required
18	JA-53116	Washer	
19	J1482389	Pipe Bulkhead Fitting	
20	J1639707	High Temperature Tubing	21.5 inches required
21	J1571421	Damper Box Assembly	Refer to <i>Damper Box Assembly</i> section for parts breakdown
22	J1604024	Buck Rocker Cylinder Assembly	Refer to <i>Buck Rocker Cylinder Assembly</i> for parts breakdown
23	J0140949-00	Union Tee	
24	J1603539	Bracket and Fitting Assembly	

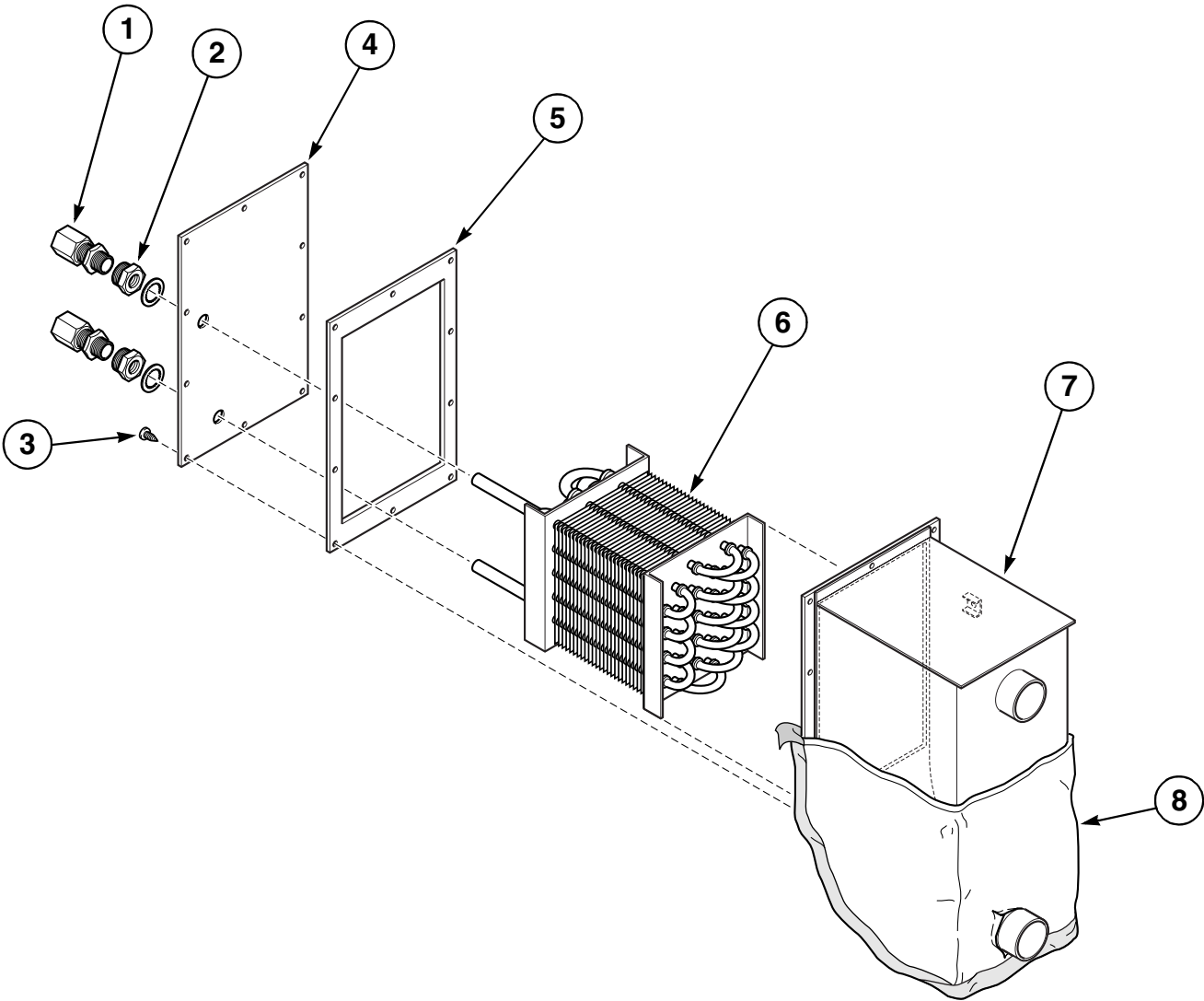
Shirt Hold-Down



Shirt Hold-Down

REF	PART NO.	DESCRIPTION	COMMENTS
	F140605	Cable Tie	3 required; Use to keep item 4 out of the way of moving parts
1	JA-19249	Front Center Cover	
2	J0380120-00	Air Regulator	
3	J0206020-00	Male Elbow	2 required
4	J1639707	High Temperature Tubing	8 feet required
5	J1407741	Swivel Tubing Elbow	2 required
6	J0140949-00	Union Tee	
7	J0637156-00	Shirt Hold-Down Assembly	Includes items 8-12
8	J0250329-00	Air Cylinder	
9	J0637154-00	Frame Weldment	
10	J0637146-00	Foot Assembly	
11	F430218	Nut	Nylon; 2 required
12	J0637153-00	Clamp Bar	

Heat Exchanger Assembly

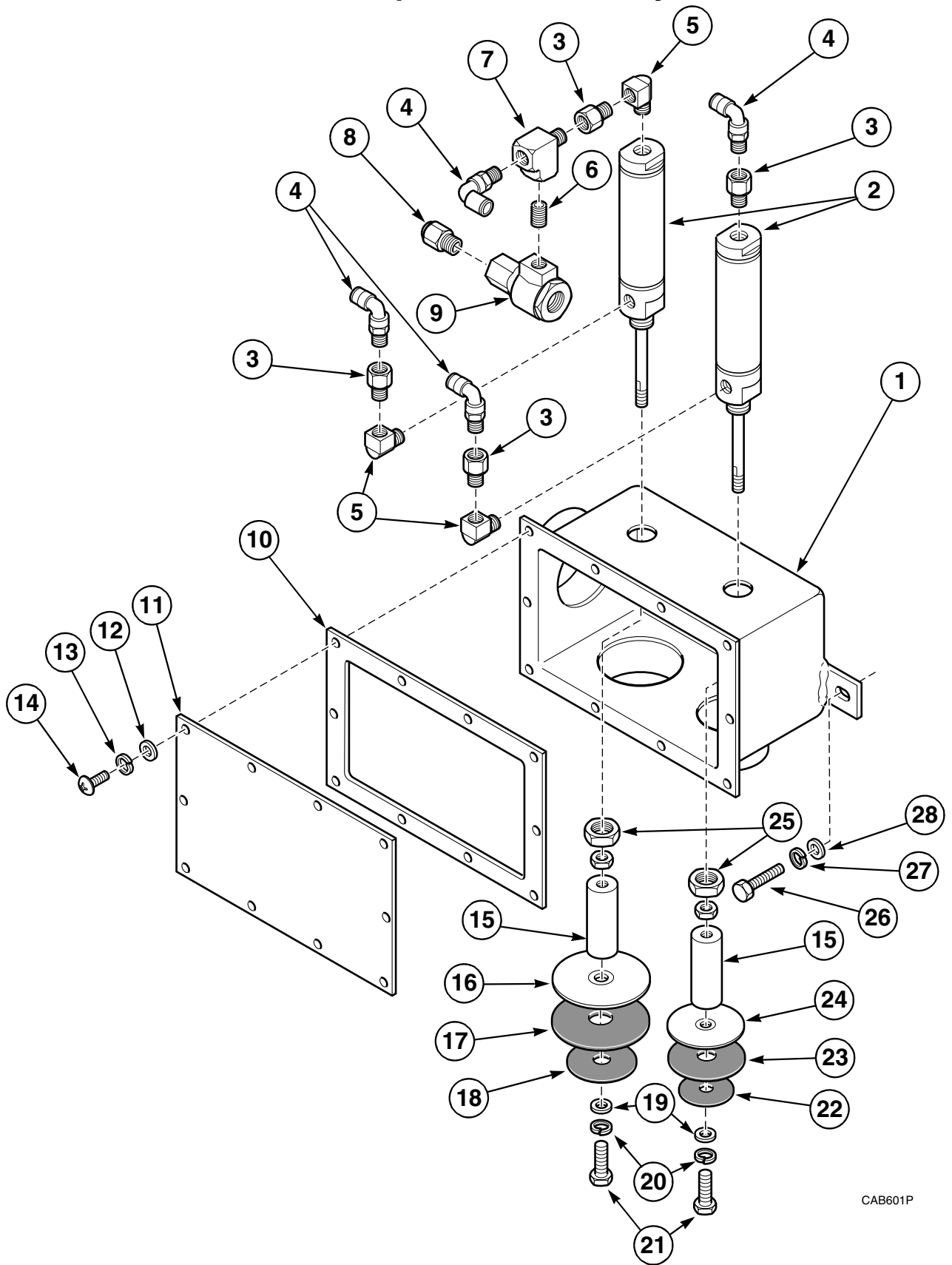


CAB575P

Heat Exchanger Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1579069	Heat Exchanger Assembly	Includes items 1-8
1	J1161272	Male Compression Connector	2 required
2	J1540731	Bulkhead Fitting	2 required
3	J1414788	Screw	14 required
4	J1579085	Heat Exchanger Cover	
5	J1540814	Joint Sealant Gasket	Order by foot; 37 inches required
6	J1582949	Steam Coil Weldment	
7	J1582907	Heat Exchanger Weldment	
8	J1582923	Insulation	

Damper Box Assembly

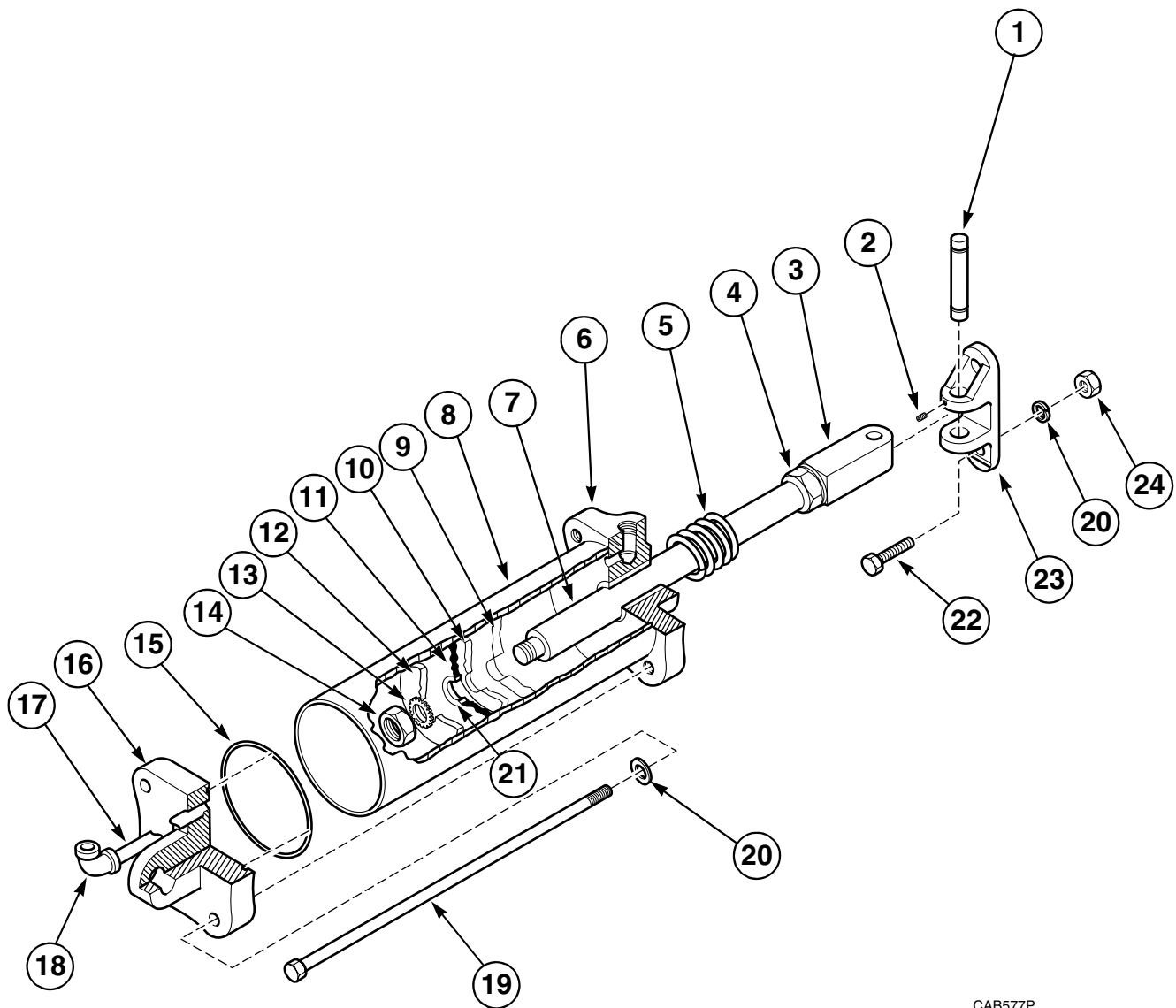


CAB601P

Damper Box Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1571421	Damper Box Assembly	Includes items 1-25
1	J1571439	Damper Box Weldment	
2	J1561240	Air Cylinder	Includes nut; 2 required
3	J1392158	Burner Orifice	4 required
4	J1407741	Swivel Tubing Elbow	4 required
5	JC-28317	Street Pipe Elbow	3 required
6	J1232313	Pipe Nipple	
7	JC-30541	Street Pipe Tee	
8	J1408004	Connector	
9	JA-56925	Quick Exhaust Air Valve	
10	J1571454	Gasket	
11	J1572882	Damper Box Cover Plate	
12	J1001213	Washer	10 required
13	J1000975	Washer	10 required
14	JC-61269	Screw	10 required
15	J1550938	Cylinder Rod Coupling	2 required
16	J1437052	Washer	Inside; Large
17	J1437045	Damper Box Gasket	Rubber; Large
18	J1437037	Washer	Outside; Large
19	J1398452	Washer	Shim; 2 required
20	M400013	Washer	2 required
21	JC-62851	Screw	2 required
22	J1398437	Washer	Outside; Small
23	J1398460	Washer	Rubber; Small
24	J1398478	Washer	Inside; Small
25	JC-48289	Nut	2 required
26	02422	Screw	
27	J1185073	Washer	
28	JC-80513	Washer	

Head Lift Cylinder Assembly

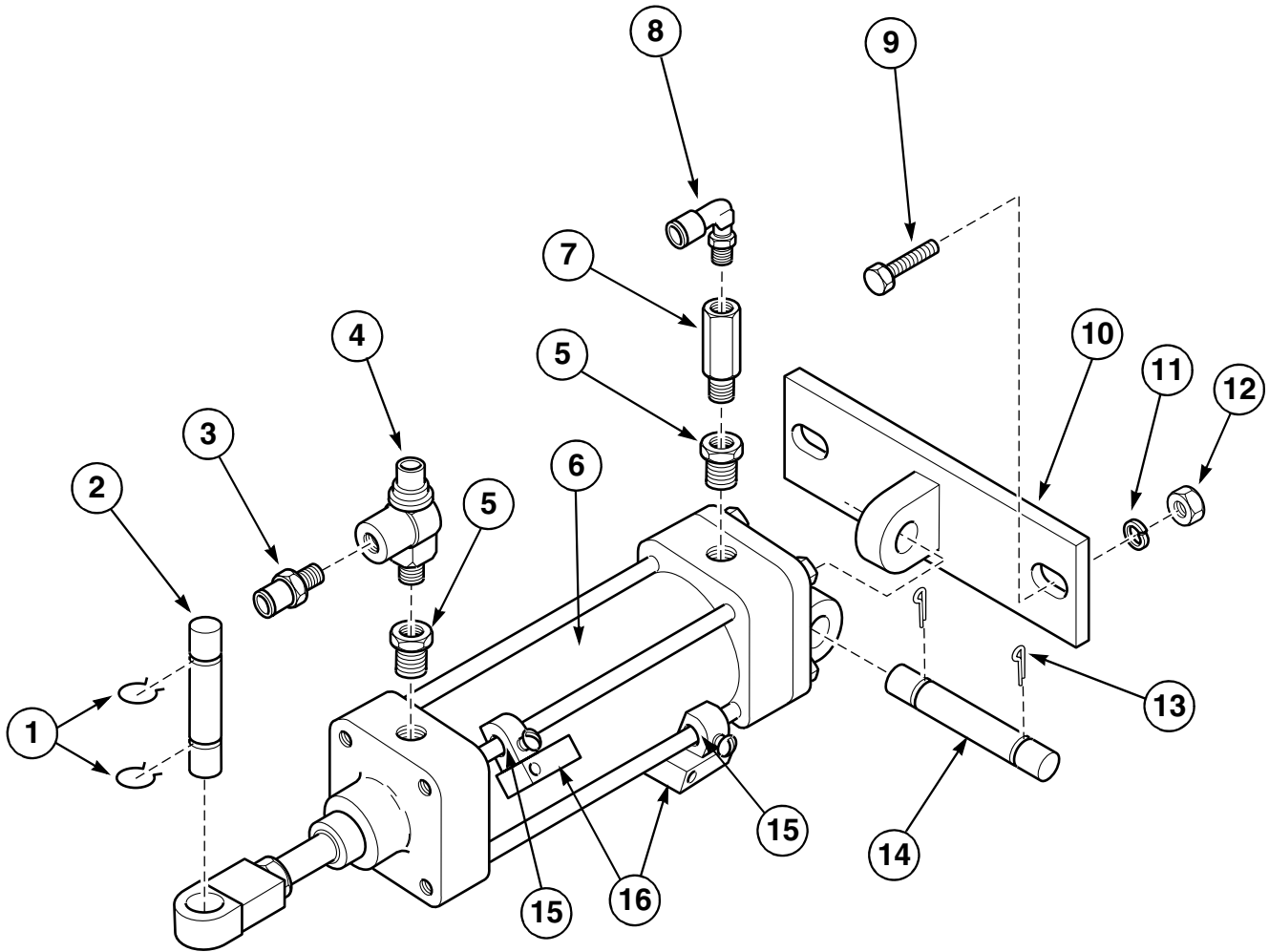


CAB577P

Head Lift Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1615004	Head Lift Cylinder Assembly	Includes items 1-21
1	JA-11187	Clevis Pin	
2	JA-50354	Screw	
3	J1144757	Clevis Assembly	
4	JA-50434	Nut	
5	JA-51340	Compression Spring	
6	JA-80202	Upper Head Assembly	
7	JA-24082	Piston Rod	
8	JA-18612	Cylinder Body Tube	
9	JA-18609	Outside Piston Plate	
10	J1324847	Piston Cup Seal	
11	J1322577	Piston Plate Seal	Models starting December 1999
12	JA-18611	Inside Piston Plate	
13	M403958	Washer	
14	JC-48220	Nut	
15	J1428978	Cylinder Head Gasket	
16	JA-18604	Lower Head	Lower
17	JC-46091	Pipe Nipple	
18	JA-50642	Pipe Elbow	
19	JA-53335	Screw	4 required
20	M400013	Washer	4 required
21	JA-18610	Cylinder Washer Spacer	
22	91202	Screw	
23	JA-12718	Bracket	
24	70142	Nut	

Buck Rocker Cylinder Assembly

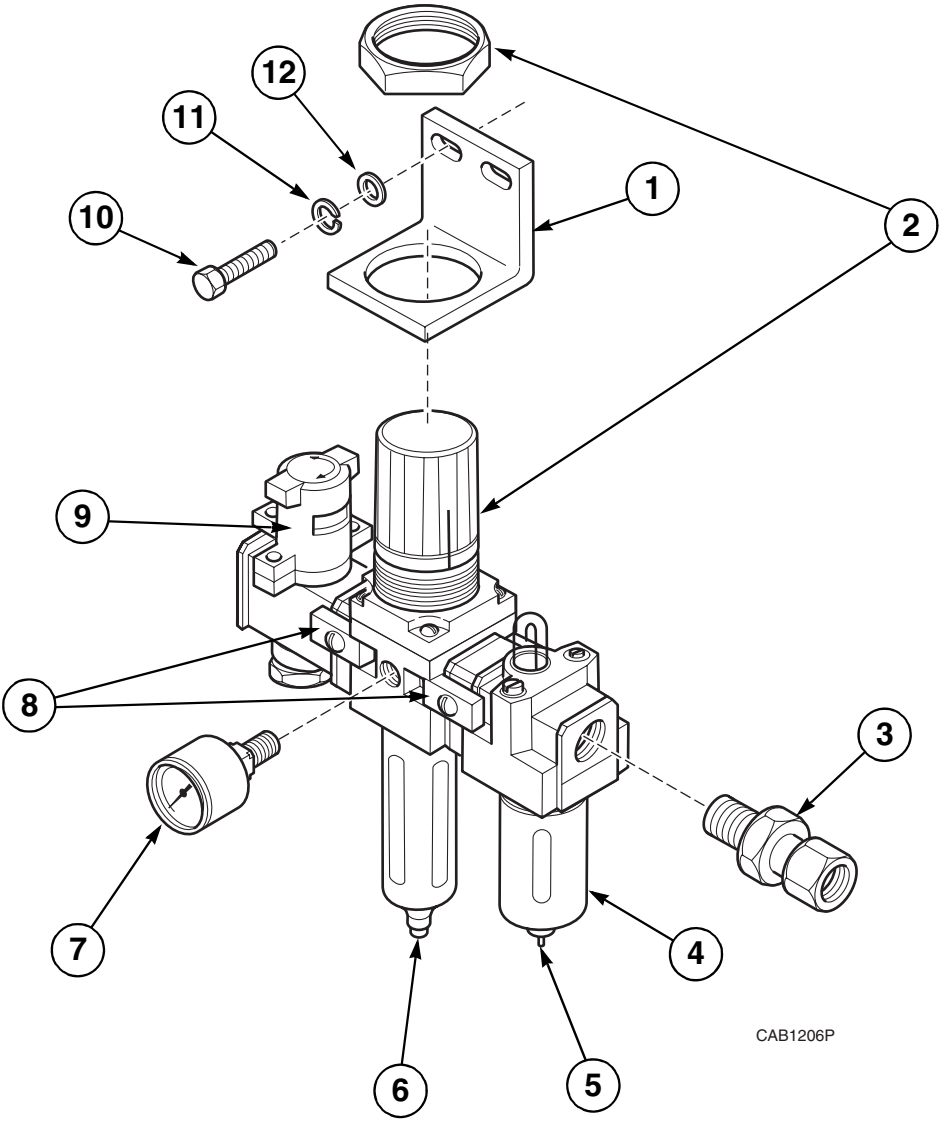


CAB576P

Buck Rocker Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1604024	Buck Rocker Cylinder Assembly	Includes items 3-8 and 10
	J1604032A	Cylinder Rod End Cover	Use with item 6
	J1604032B	Cylinder Head Cover	Use with item 6
	J1634906	Repair Kit	Use with item 6
1	JA-51083	Retaining Ring	2 required
2	J1604818	Buck Rocker Cylinder Rod	
3	J1408004	Connector	
4	J1455781	Swivel Flow Control Valve	
5	J1184506	Reducing Bushing	2 required
6	J1604032	Cylinder	
7	J1607654	Burner Orifice	
8	J1407741	Swivel Tubing Elbow	
9	M400056	Screw	2 required
10	J1582170	Buck Cylinder Mounting Weldment	
11	J1001270	Washer	2 required
12	70142	Nut	2 required
13	JC-54533	Cotter Pin	2 required
14	JA-53333	Clevis Pin	
15	J0220756-00	Reed Switch Mounting Bracket	2 required
16	J0340004-00	Magnetic Reed Switch	2 required

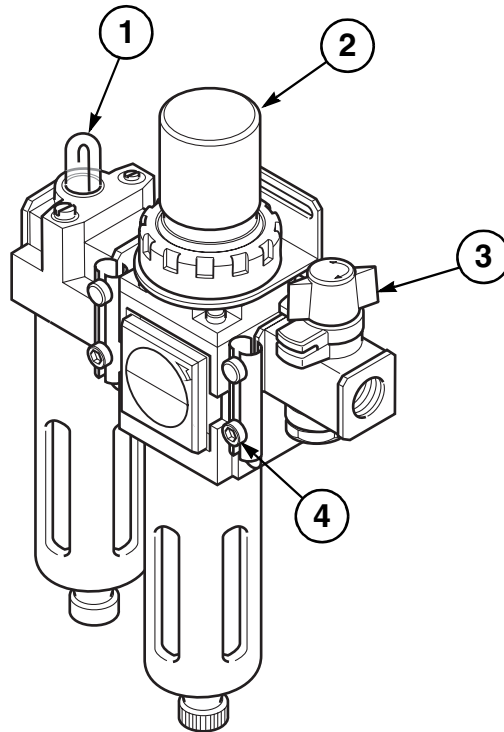
**Filter/Regulator/Lubricator Assembly – Models Through
December 1, 2004**



Filter/Regulator/Lubricator Assembly – Models Through December 1, 2004

REF	PART NO.	DESCRIPTION	COMMENTS
	J1557479	Filter/Regulator/Lubricator Assembly	Includes items 1, 2, 4, 7, 8 and 9
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J1637644	Filter/Regulator Auto Drain Kit	
	J200032400	Lubricator Kit	
1	J1571405	Bracket	
2	J1557487	Filter/Regulator	0-125 psig; Includes nut
3	J1408020	Tubing Connector	
4	J1557495	Lubricator	
5	J1647536	Air Lubricator Bowl	Use with item 4
6	J1637644	Filter/Regulator Auto Drain Kit	Use with item 2
7	J1477959	Pressure Gauge	0-160 psig
8	J1571413	Spacer	2 required
9	J1557503	Lock-Out Valve	
10	JC-61608	Screw	2 required
11	J1000975	Washer	2 required
12	J1001213	Washer	2 required

Filter/Regulator/Lubricator Assembly – Models Starting December 2, 2004 Through February 9, 2005

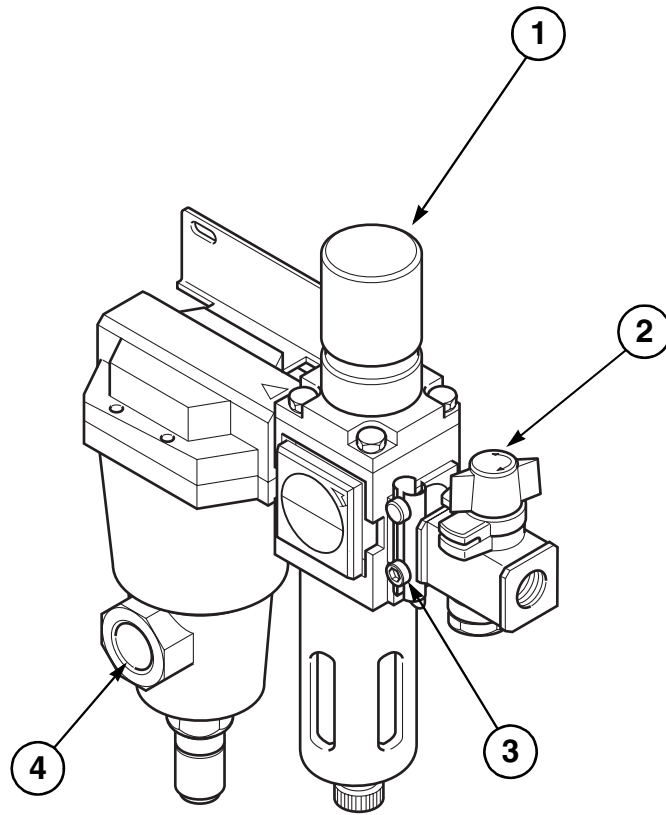


SCR2019P

Filter/Regulator/Lubricator Assembly – Models Starting December 2, 2004 Through February 9, 2005

REF	PART NO.	DESCRIPTION	COMMENTS
	J200127500	Filter/Regulator/Lubricator Assembly	Includes items 1-4
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J1637644	Filter/Regulator Auto Drain Kit	
	J200032400	Lubricator Kit	
1	J200179200	Lubricator Assembly	
2	J200179100	Filter/Regulator Assembly	
3	J200179000	Lock-Out Valve	
4	J200179300	Connector Assembly	

Filter/Regulator/Mist Separator Assembly – Models Starting February 10, 2005

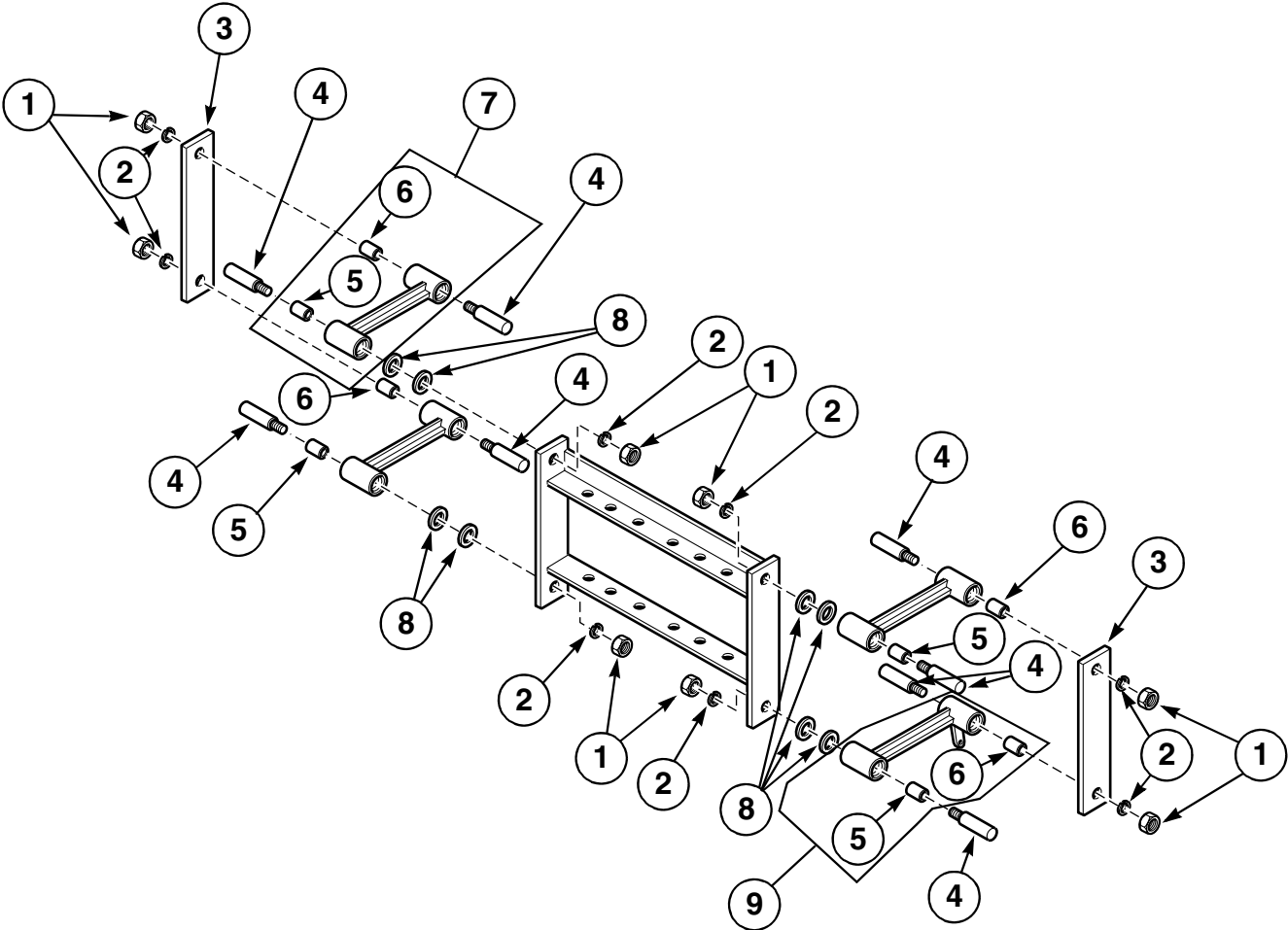


SCR1988P

Filter/Regulator/Mist Separator Assembly – Models Starting February 10, 2005

REF	PART NO.	DESCRIPTION	COMMENTS
	J200200400	Filter/Regulator/Mist Separator Assembly	Includes items 1-4
	J200200100	Element Replacement Kit	Use with item 4
	J200203300	Filter Element Kit	Use with item 1
	J200296900	Mist Separator Kit	To change from FRL to FRML
1	J200203800	Filter/Regulator Assembly	
2	J200179000	Lock-Out Valve	
3	J200179300	Connector Assembly	
4	J200200000	Mist Separator	

Head Lever Assembly

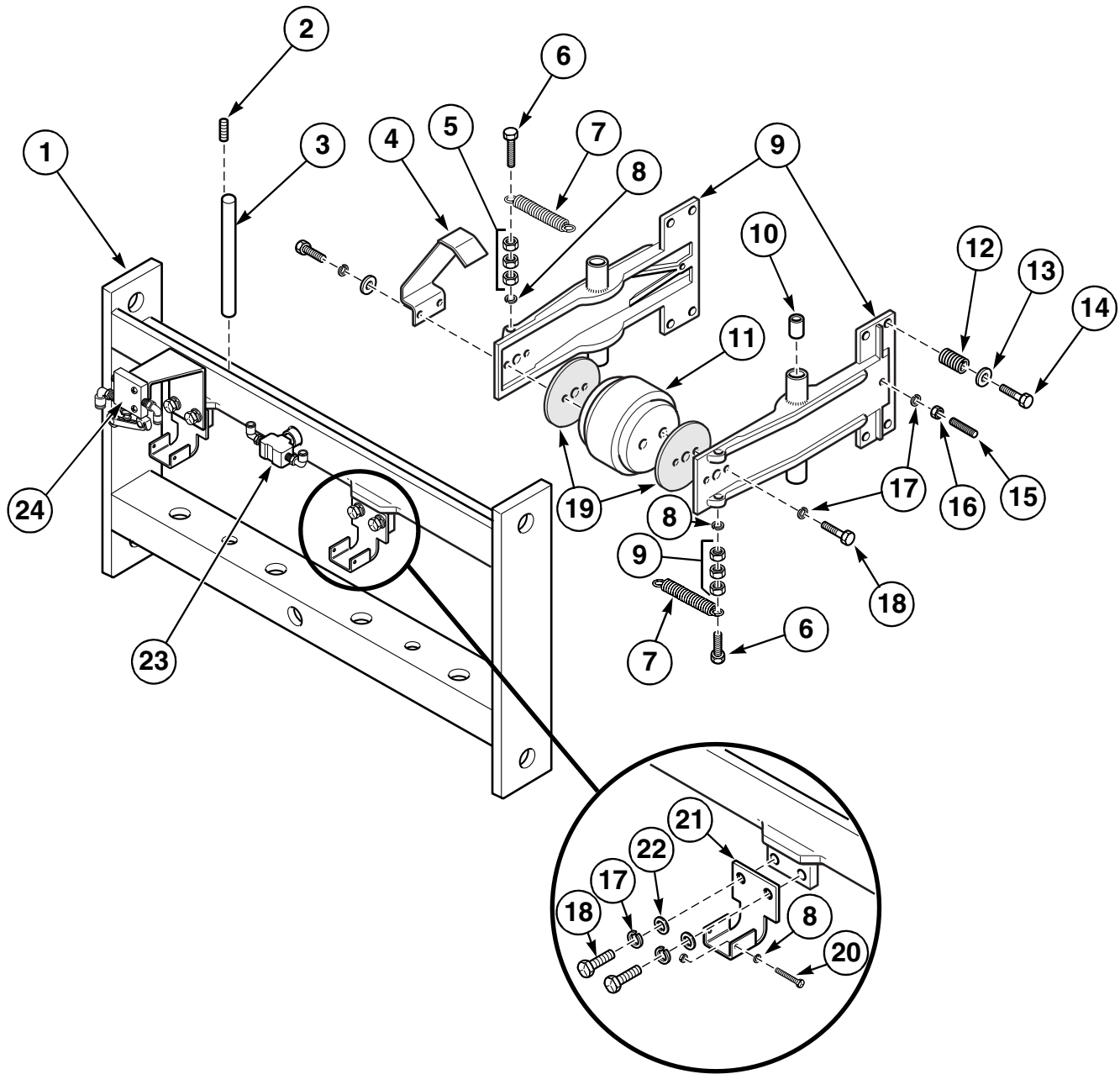


CAB572P

Head Lever Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1065671	Nut	8 required
2	JC-43321	Washer	8 required
3	JA-18859	Pivot Head Bar	2 required
4	JA-18856	Pivot Head Pin	8 required
5	JA-51428	Oilless Sleeve Bearing	6 required
6	JA-50896	Oilless Sleeve Bearing	2 required
7	JA-05624	Head Lever Assembly	Includes items 5 and 6; 3 required
8	JA-53134	Washer	Use as required (12 recommended)
9	JA-05626	Head Lever Assembly	Includes items 5 and 6

Head Frame Assembly

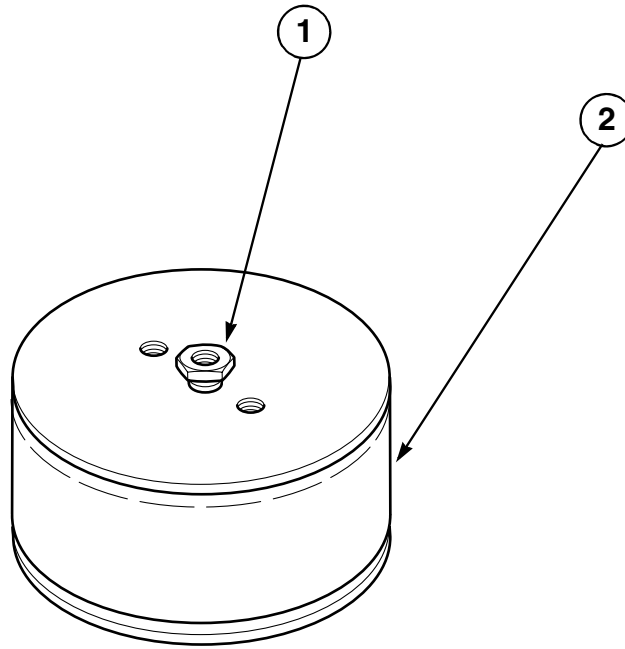


CAB573P

Head Frame Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1623446	Pressure Arm Spacer	Use as necessary with item 2 to make castings even
	JA-53134	Washer	Use as necessary with item 2 to make castings even
1	JA-05617	Head Frame Weldment	
2	J1179183	Screw	
3	JA-11395	Pressure Arm Pin	
4	J1645589	Head Open Bracket Plate	
5	20275	Nut	28 required
6	J1436682	Screw	8 required
7	J0636804-00	Extension Spring	4 required
8	J1185073	Washer	12 required
9	J1594639	Pressure Arm Assembly	Includes items 2 and 3
10	JA-50896	Oilless Sleeve Bearing	8 required
11	J1602085	Air Bag Assembly	Refer to <i>Air Bag Assembly</i> section for parts breakdown
12	JA-51437	Compression Spring	16 required
13	J1001270	Washer	32 required
14	JC-63313	Screw	16 required
15	JA-51950	Screw	4 required
16	M400026	Nut	4 required
17	M400014	Washer	16 required
18	M400043	Screw	12 required
19	J1643386	Gasket	4 required
20	JA-52426	Screw	4 required
21	J1602044	Pressure Arm Plate	
22	J1001304	Washer	4 required
23	J1629658	Tee Assembly	Refer to <i>Tee Assembly</i> section for parts breakdown
24	J1645605	Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown

Air Bag Assembly

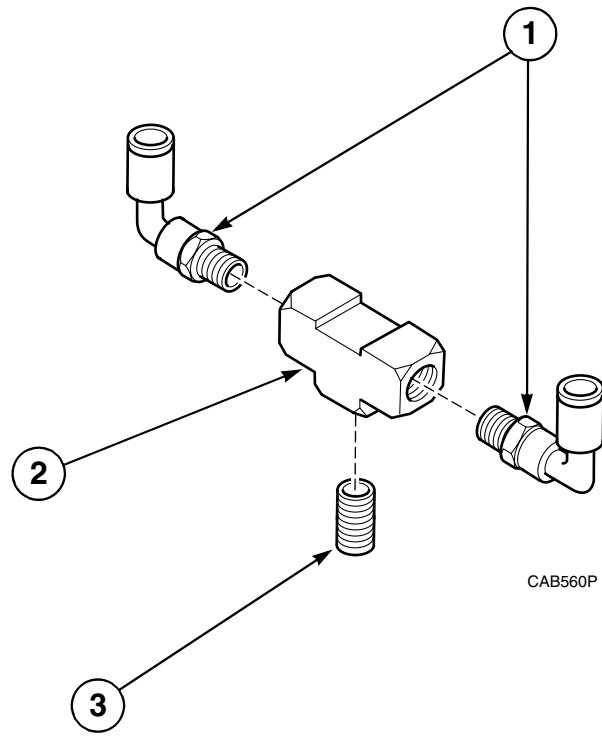


CAB574P

Air Bag Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1602085	Air Bag Assembly	Includes items 1 and 2; 2 required; Order to replace Goodyear air bags
	JKIT-00312	Air Bag Kit	Order if you have Firestone air bags
1	JC-19609	Reducing Bushing	
2	J1643394	Air Bag	

Tee Assembly

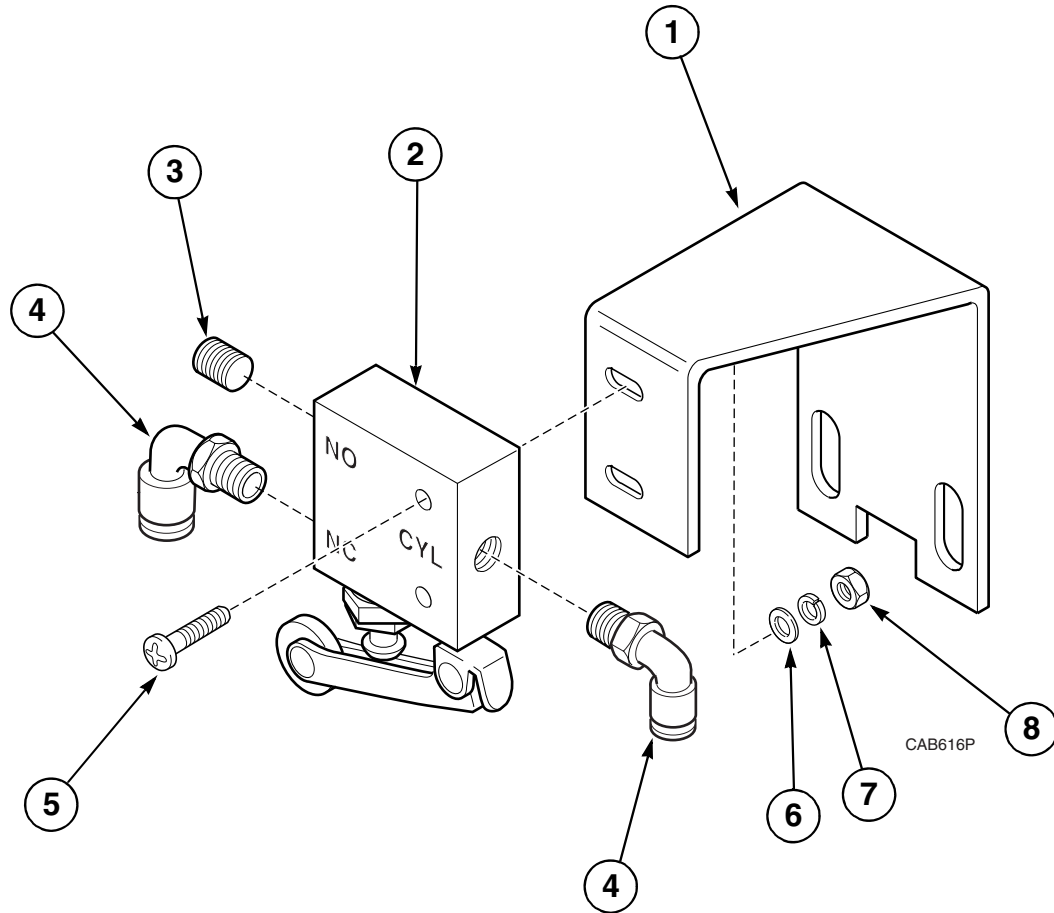


CAB560P

Tee Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1629658	Tee Assembly	Includes items 1-3
1	J1407741	Swivel Tubing Elbow	
2	JC-70613	Pipe Tee	
3	J1232313	Pipe Nipple	

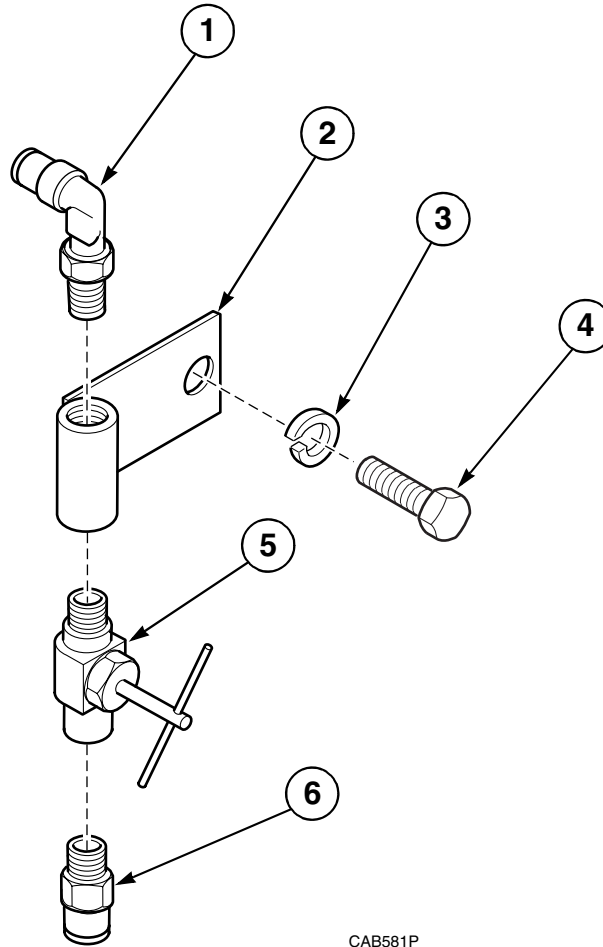
Valve and Bracket Assembly



Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1645605	Valve and Bracket Assembly	Includes items 1-8; Models starting September 1999
1	J1645571	Roller Valve Bracket Plate	
2	J1645597	3-Way Roller Valve	
3	J1039858	Pipe Plug	
4	J1407741	Swivel Tubing Elbow	
5	JC-61273	Screw	
6	J1001213	Washer	
7	J1000975	Washer	
8	J1000736	Nut	

Bracket and Fitting Assembly

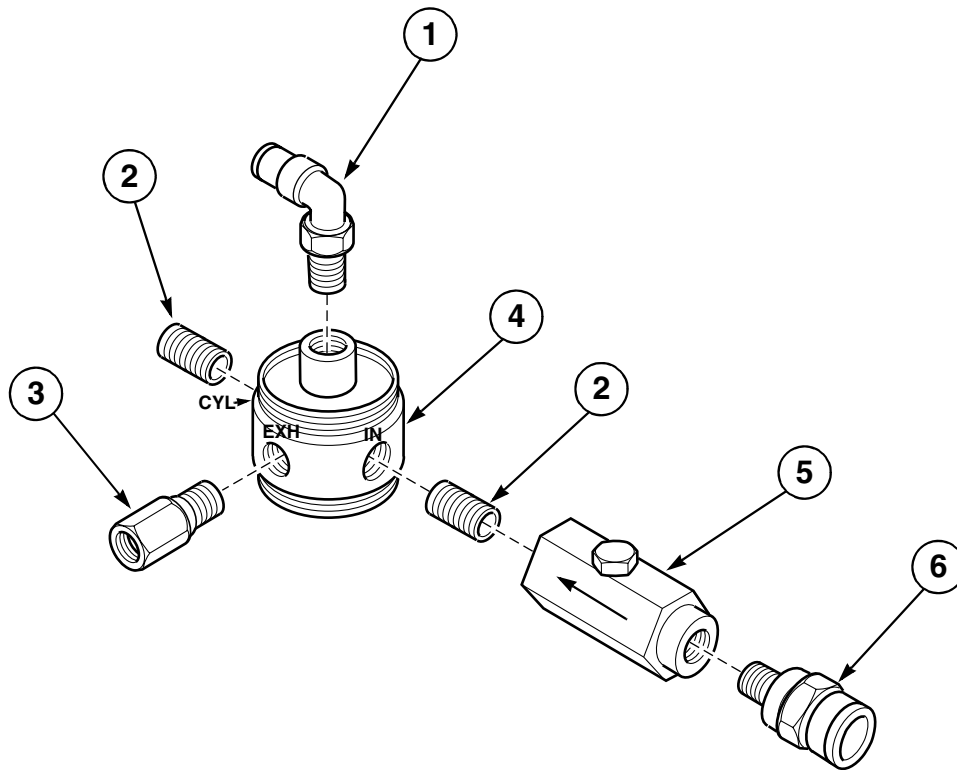


CAB581P

Bracket and Fitting Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1603539	Bracket and Fitting Assembly	Includes items 1, 2, 5 and 6
1	J1407741	Swivel Tubing Elbow	
2	J1523828	Bracket Weldment	
3	J1185073	Washer	
4	02422	Screw	
5	J1246024	Needle Valve	Brass
6	J1408004	Connector	

Dump Valve Assembly

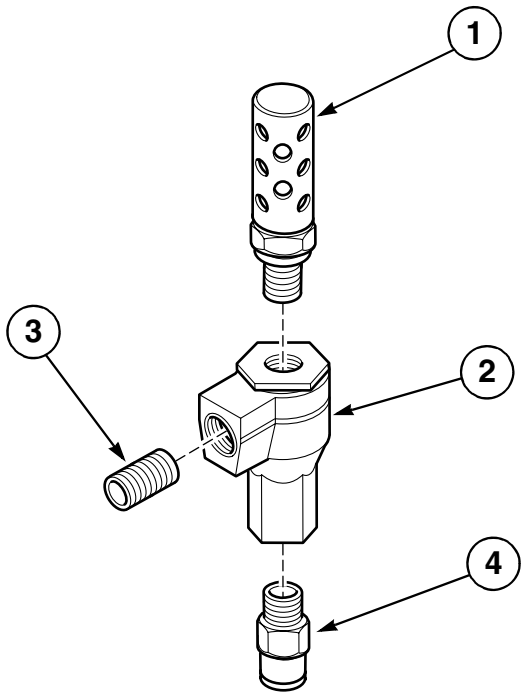


CAB582P

Dump Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1629450	Dump Valve Assembly	Includes items 1-6; Models starting October 1998
1	J1407741	Swivel Tubing Elbow	
2	J1232313	Pipe Nipple	
3	J1392158	Burner Orifice	
4	JA-52747	3-Way Dump Valve	Use JA-54070 Valve Kit
5	J1142512	Check Valve	
6	J1491620	Male Tube Connector	

Quick Exhaust Assembly

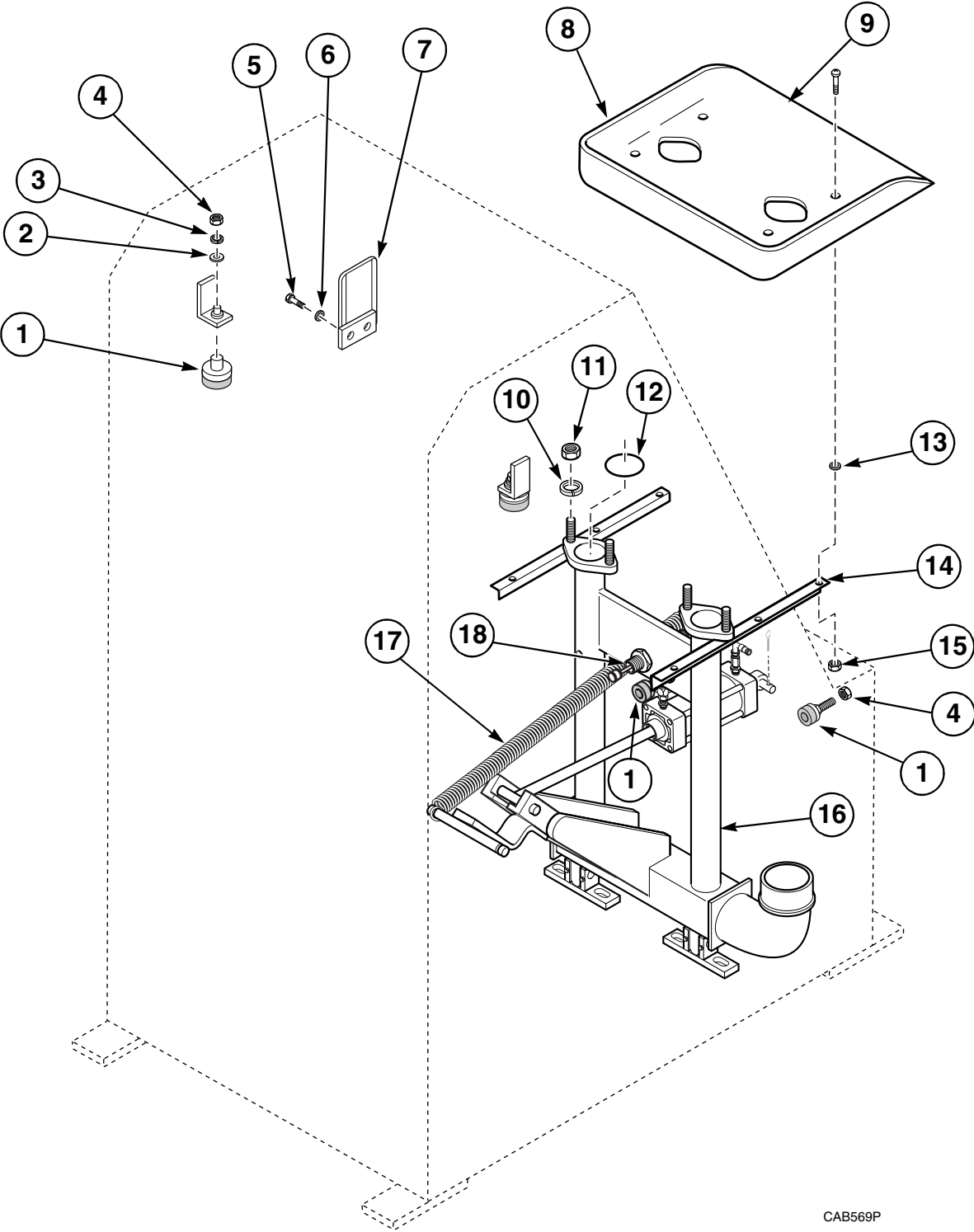


CAB583P

Quick Exhaust Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1629468	Quick Exhaust Assembly	Includes items 1-4
1	JA-53584	Air Muffler	
2	JA-56925	Quick Exhaust Air Valve	
3	J1232313	Pipe Nipple	
4	J1408004	Connector	

Mechanical Components

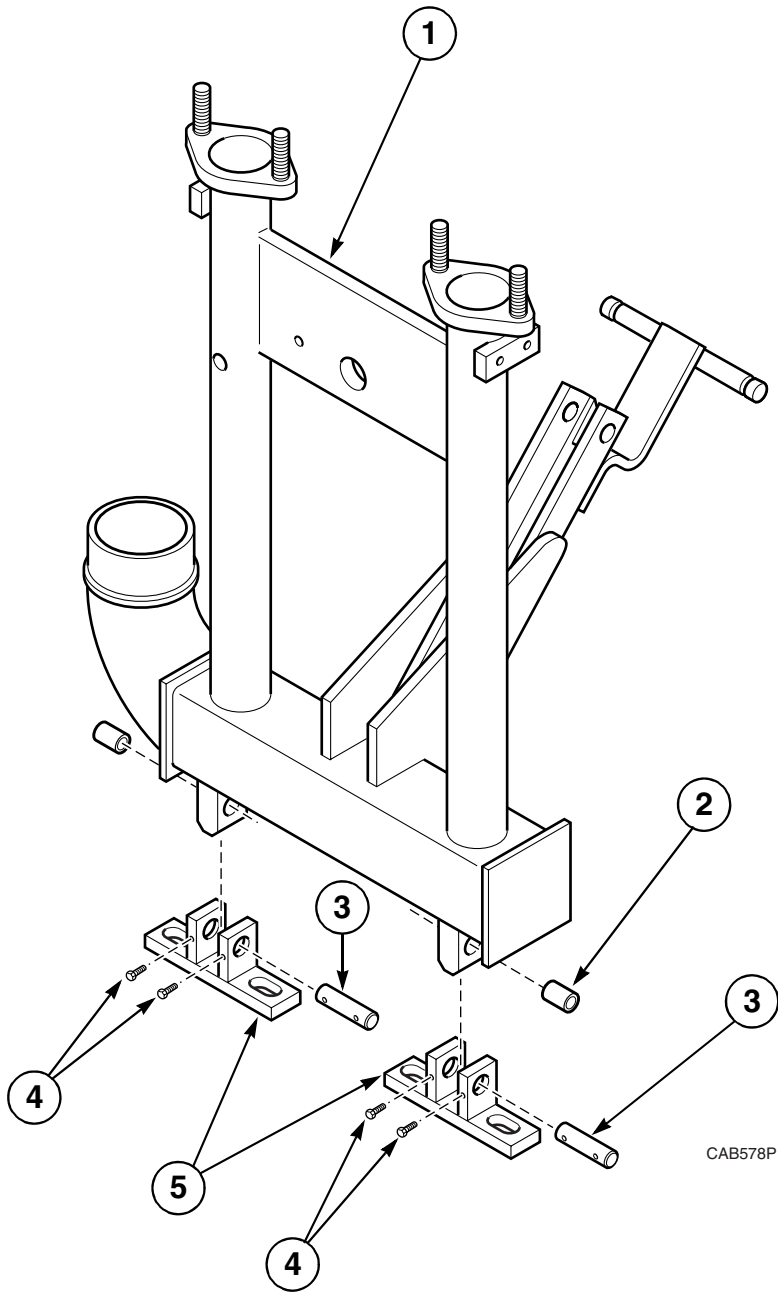


CAB569P

Mechanical Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1042480	Bumper	
2	M400080	Washer	
3	M400013	Washer	
4	70142	Nut	
5	JA-20471	Screw	
6	J1185073	Washer	
7	JA-19755	Cuff Release Bracket	
8	JA-21381	Shirt Tray	
9	JA-50394	Screw	
10	91200	Washer	
11	J1065671	Nut	
12	J1540814	Joint Sealant Gasket	
13	JA-14180	Washer	Felt
14	JA-12615	Table Bracket	
15	20275	Nut	
16	J1602077	Buck Rocker Assembly	Refer to <i>Buck Rocker Assembly</i> section for parts breakdown
17	J1551126	Extension Spring	
18	J1626837	Shock Absorber Assembly	

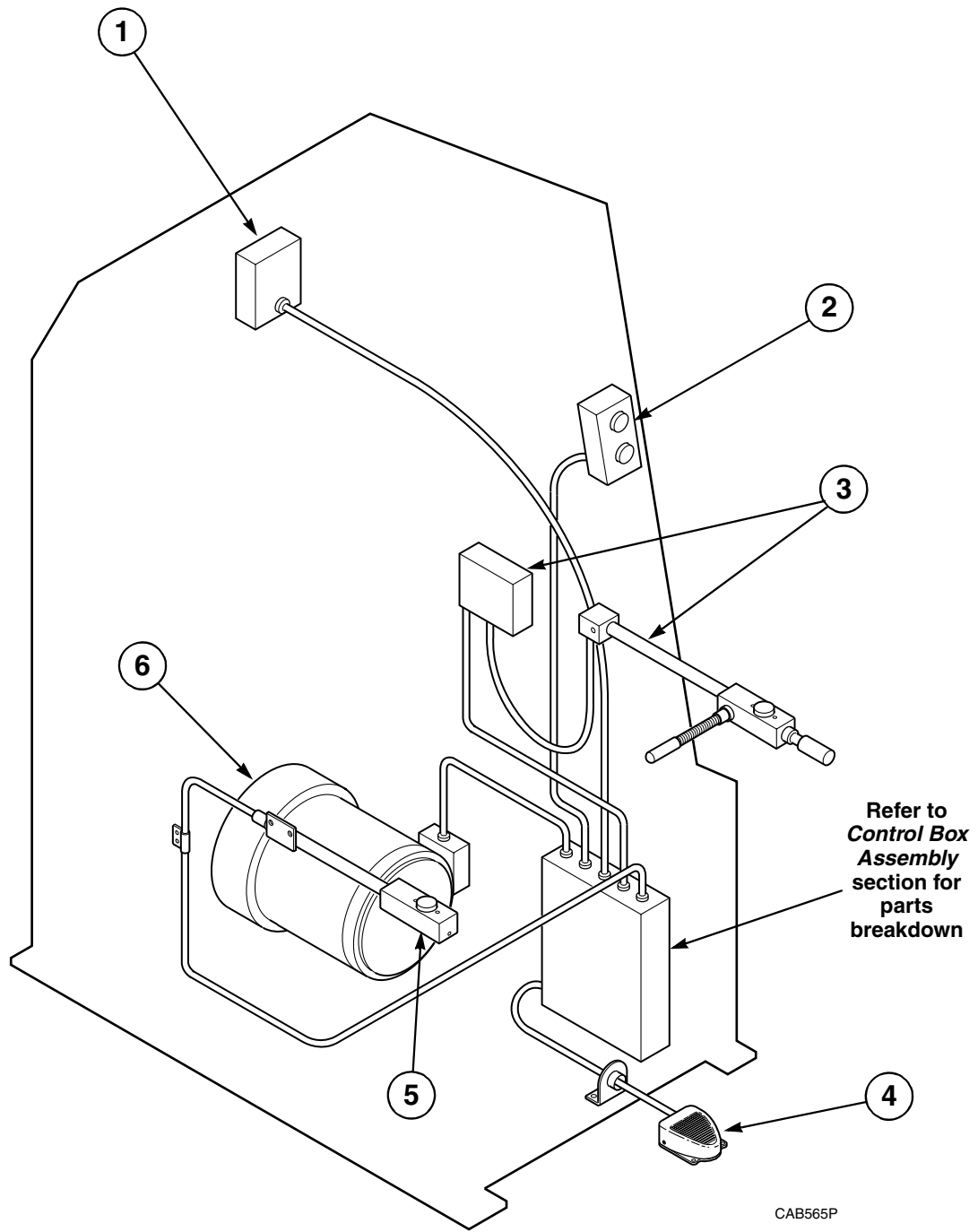
Buck Rocker Assembly



Buck Rocker Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1602077	Buck Rocker Assembly	Includes items 1-5
	J1604057	Buck Rocker Sub-Assembly	Includes items 1 and 2
1	J1594548	Buck Rocker Weldment	
2	J1267947	Oilless Flanged Bearing	
3	J1604792	Buck Rocker Clevis Pin	
4	J1218734	Screw	
5	J1603943	Mounting Bracket Weldment	

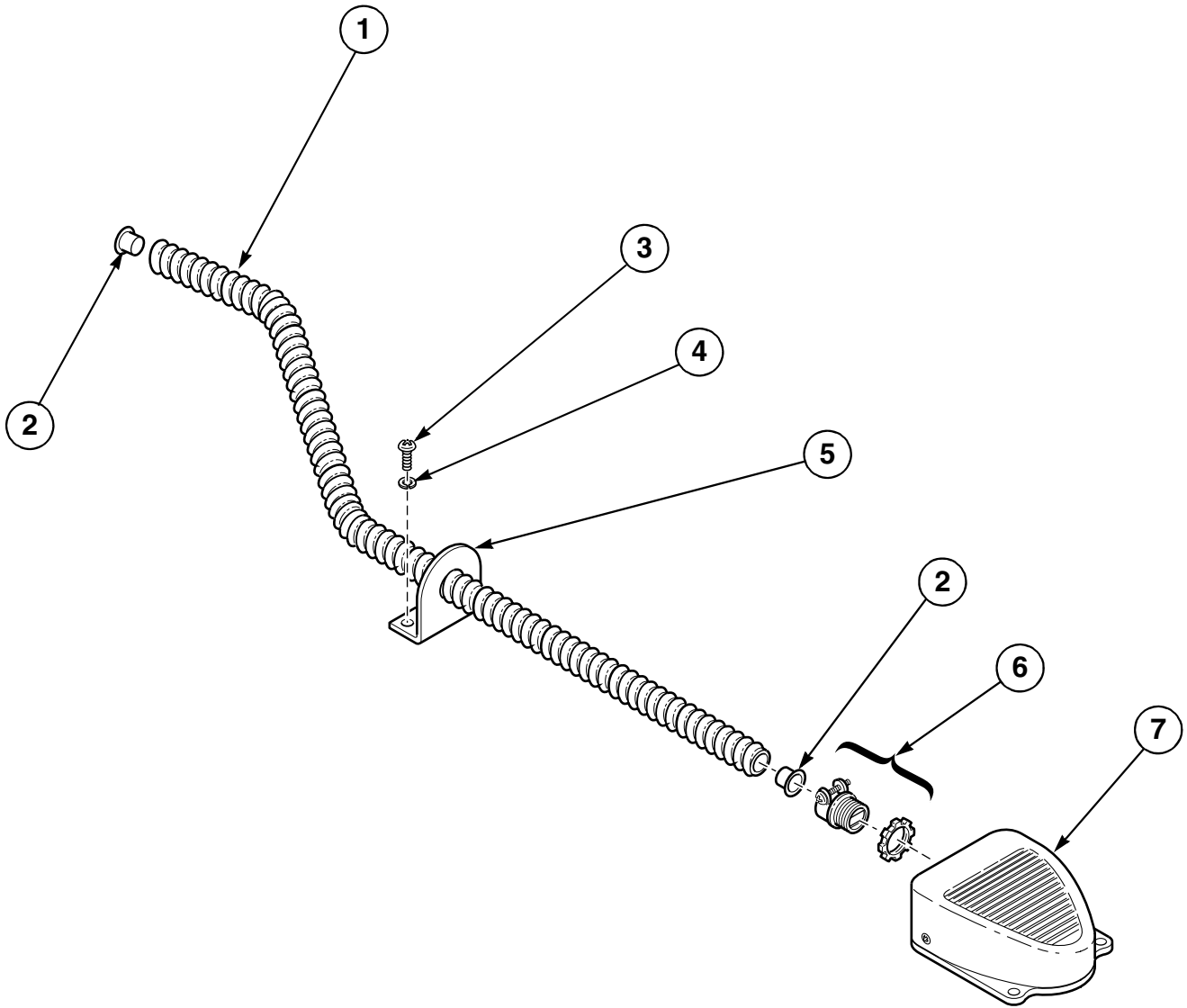
Electrical Components



Electrical Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1605021	Power Connection Box Assembly	Refer to <i>Power Connection Box Assembly</i> section for parts breakdown
2	J1605054	Timer Control Box Assembly	Refer to <i>Timer Control Box Assembly</i> section for parts breakdown
3	J1605062	Head Raising Assembly	Refer to <i>Head Raising Assembly</i> section for parts breakdown
4	J1393636	Foot Switch Assembly	Refer to <i>Foot Switch Assembly</i> section for parts breakdown
5	JA-05727	Safety Handle	Refer to <i>Safety Handle</i> section for parts breakdown
6	J1567767	Blower	575 Volt/60 Hertz/3 Phase
	J0220243-00	Blower	220 or 480 Volt/50 or 60 Hertz/3 Phase
	J1567775	Blower	200 Volt/50 Hertz/3 Phase

Foot Switch Assembly

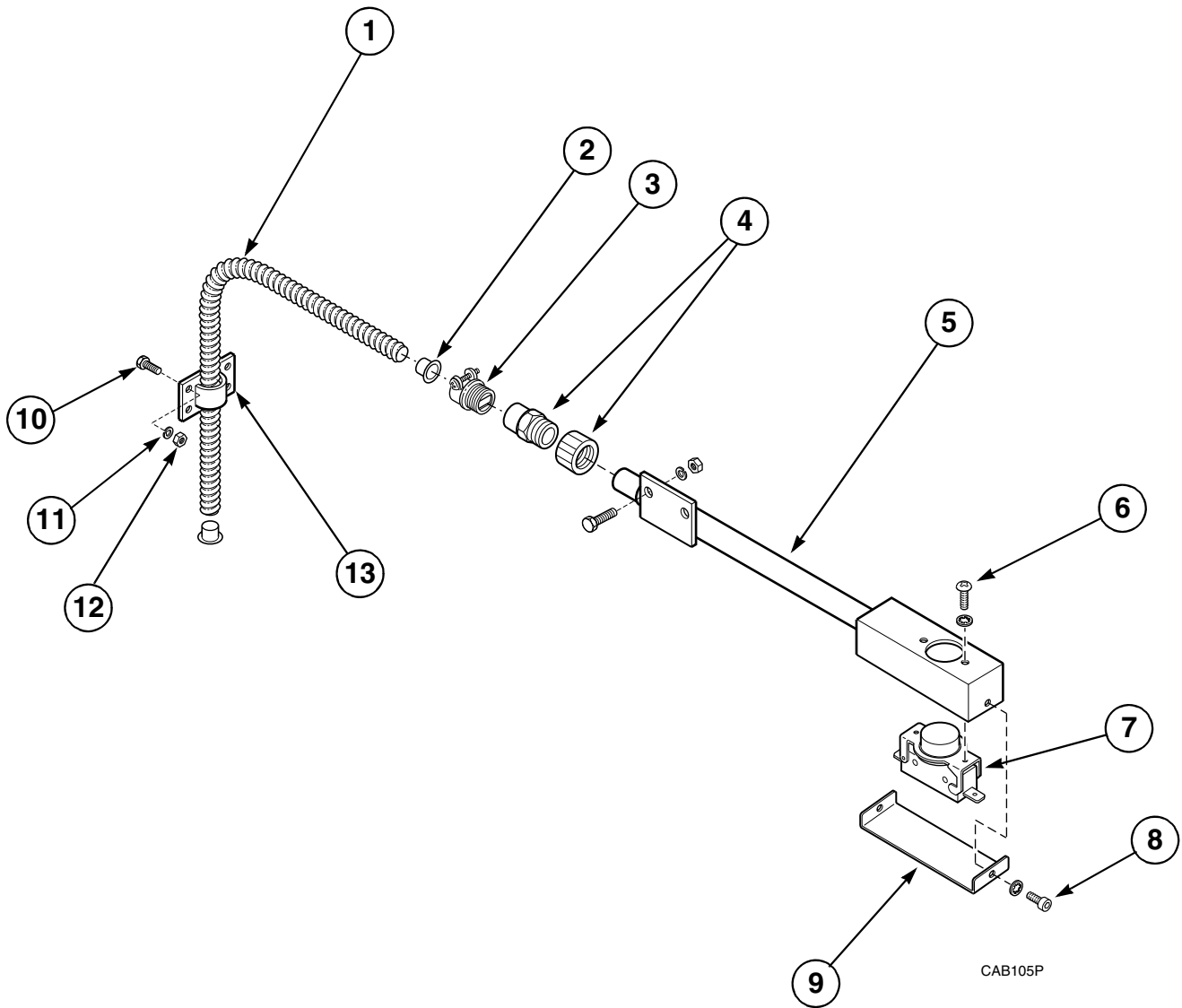


CAB102P

Foot Switch Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1393636	Foot Switch Assembly	Includes items 1, 2, 6, 7 and wires
	JM-94197	18 Gauge Wire	Violet; Order by foot
	JM-99781	18 Gauge Wire	Green; Order by foot
	J1121813	18 Gauge Wire	Yellow; Order by foot
1	JM-92602	Flexible Conduit	
2	JA-52036	Bushing	
3	02422	Screw	
4	J1185073	Washer	
5	JA-20291	Bracket	
6	J1238211	Straight Connector	
7	JA-52460	Foot Switch	

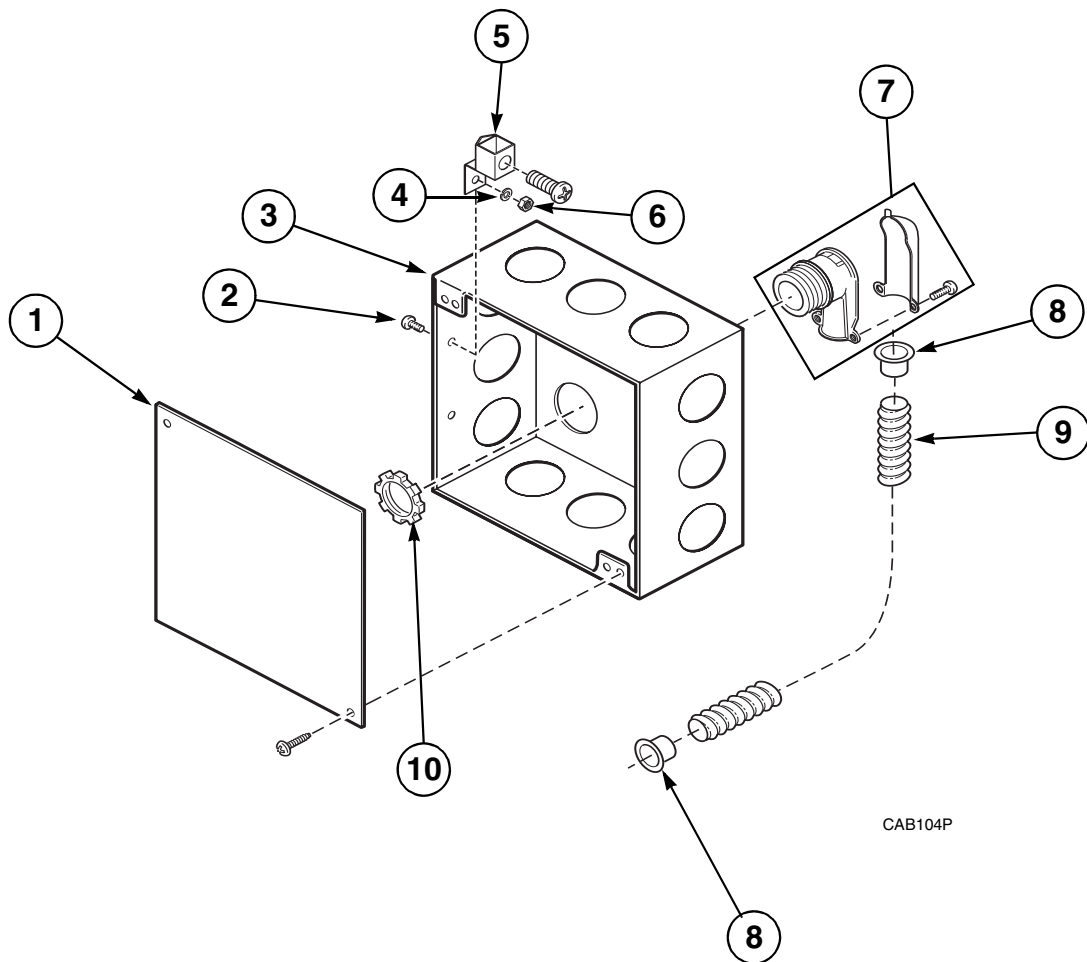
Safety Handle



Safety Handle

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-05727	Safety Handle	Includes items 1-9
1	J1470731	Conduit	
2	JA-52036	Bushing	
3	JC-30580	Fitting	
4	J1238211	Straight Connector	
5	JA-05726	Safety Handle Weldment	Includes item 6 and washer
6	J1233659	Screw	
7	M400954P	Push-to-Start Switch Kit	
8	J1550110	Screw	
9	JA-18864	Measuring Arm Box Cover	
10	JA-53020	Screw	
11	J1185073	Washer	
12	20275	Nut	
13	J1162478	Electrical Strap	

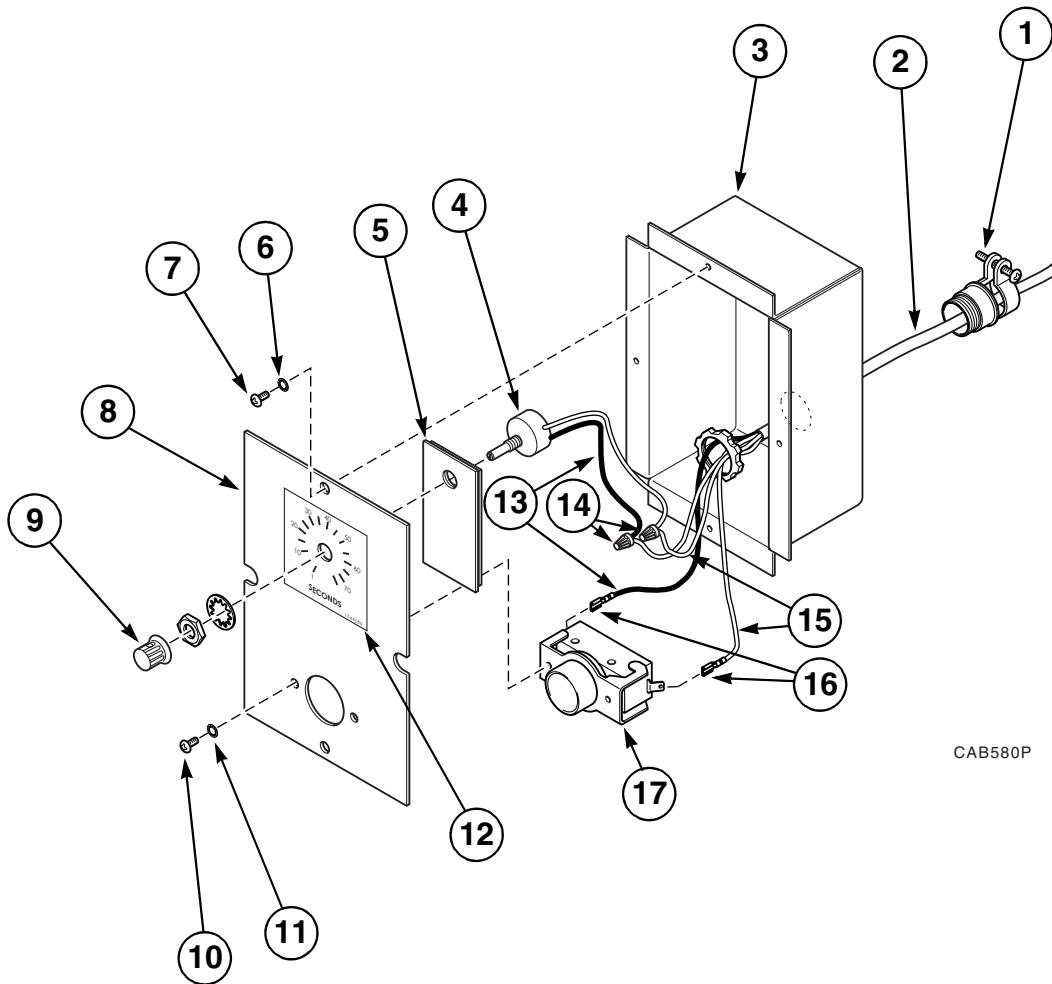
Power Connection Box Assembly



Power Connection Box Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1605021	Power Connection Box Assembly	Includes items 2-10
	J1131333	14 Gauge Wire	Black; Order by foot
	J1305507	14 Gauge Wire	Green; Order by foot
1	J1189950	Box Cover	
2	M400044	Screw	
3	J1189117	Electrical Outlet Box	
4	J1000975	Washer	
5	J1189125	Terminal Lug	
6	J1000736	Nut	
7	J1086115	Connector	
8	J1232990	Bushing	
9	J1108497	Conduit	
10	JA-52706	Insulator Bushing	

Timer Control Box Assembly

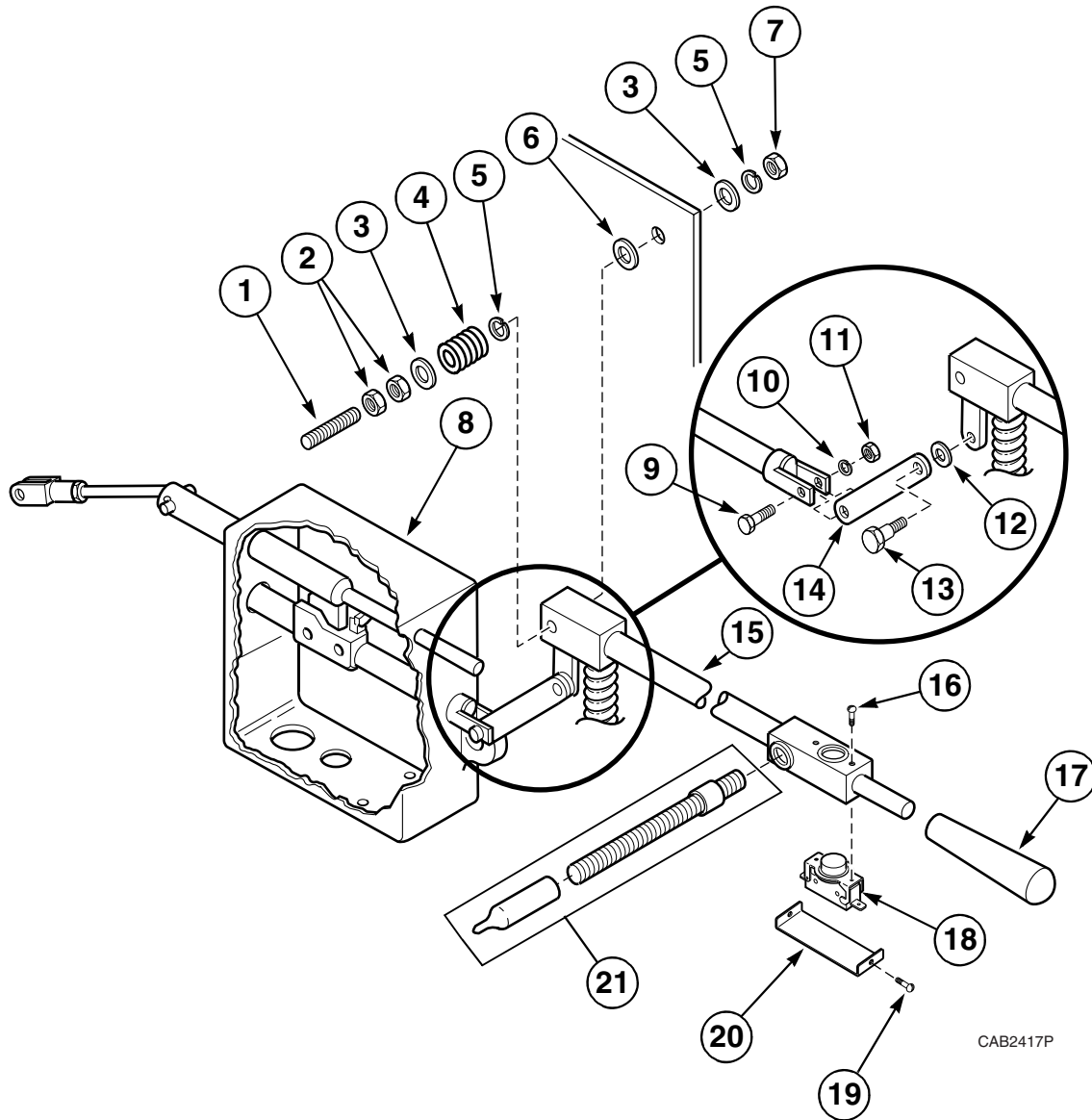


CAB580P

Timer Control Box Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1393610	Timer Control Box Assembly	Includes items 1-17
1	J1475136	Conduit Connector	
2	J1467182	Cable	
3	JA-20228	Timer Box Frame	
4	J1613397	Potentiometer Assembly	750 k
5	J1344605	Panel Mount Timer Insulator	
6	J1085984	Washer	2 required
7	J1187228	Screw	2 required
8	J1315852	Timer Cover	
9	JE-66023	Knob	
10	J1233162	Screw	2 required
11	J1216357	Washer	2 required
12	J1344589	Timer Label	75 second timer
13	45001	18 Gauge Wire	Black; 600 Volt
14	JC-22908	Connector	2 required
15	JM-99781	18 Gauge Wire	Green; 600 Volt
16	J1121284	Terminal	2 required
17	J200204600P	Pushbutton Switch	Red

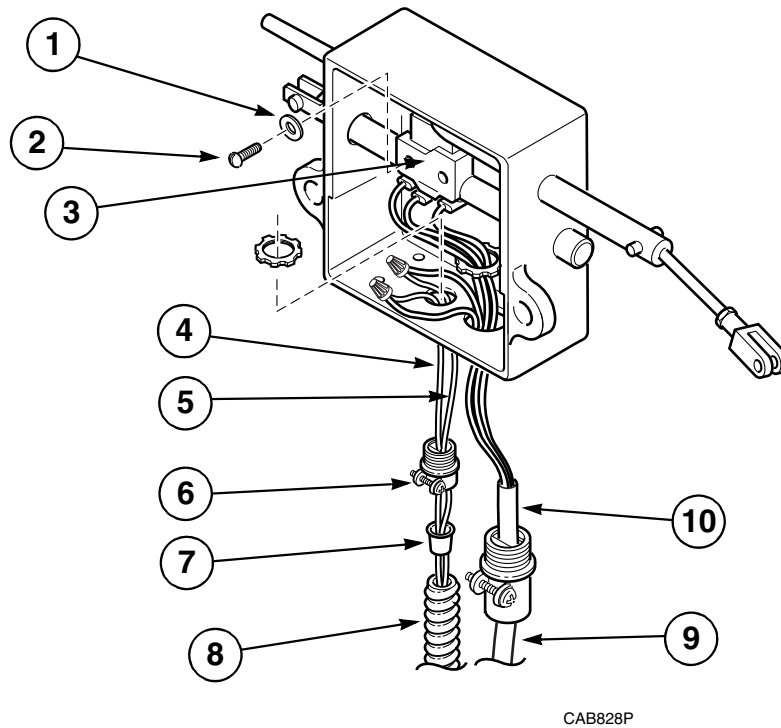
Head Raising Assembly (Drawing 1 of 3)



Head Raising Assembly (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1605062	Head Raising Assembly	Includes items 8-22 and all items in <i>Head Raising Assembly</i> section
1	J200149900	Bolt	Measuring arm pivot
2	M400026	Nut	2 required
3	JA-19149	Washer	2 required
4	JA-51372	Compression Spring	
5	M400014	Washer	2 required
6	J1001320	Washer	
7	M404993	Nut	
8	JA-81517	Switch Box Assembly	Refer to <i>Switch Box Assembly</i> section for parts breakdown
9	JC-17796	Screw	
10	J1000975	Washer	
11	J1000736	Nut	
12	J1001270	Washer	
13	JC-63141	Screw	
14	JA-19238	Control Box Link	
15	JA-80032	Measuring Arm Weldment	
16	J1233659	Screw	2 required
17	JA-01281	Tapered Handle	Black
18	M400954P	Push-to-Start Switch Kit	Black
19	J1550110	Screw	2 required
20	JA-18864	Measuring Arm Box Cover	
21	J1607829	Indicator Assembly	Includes cap

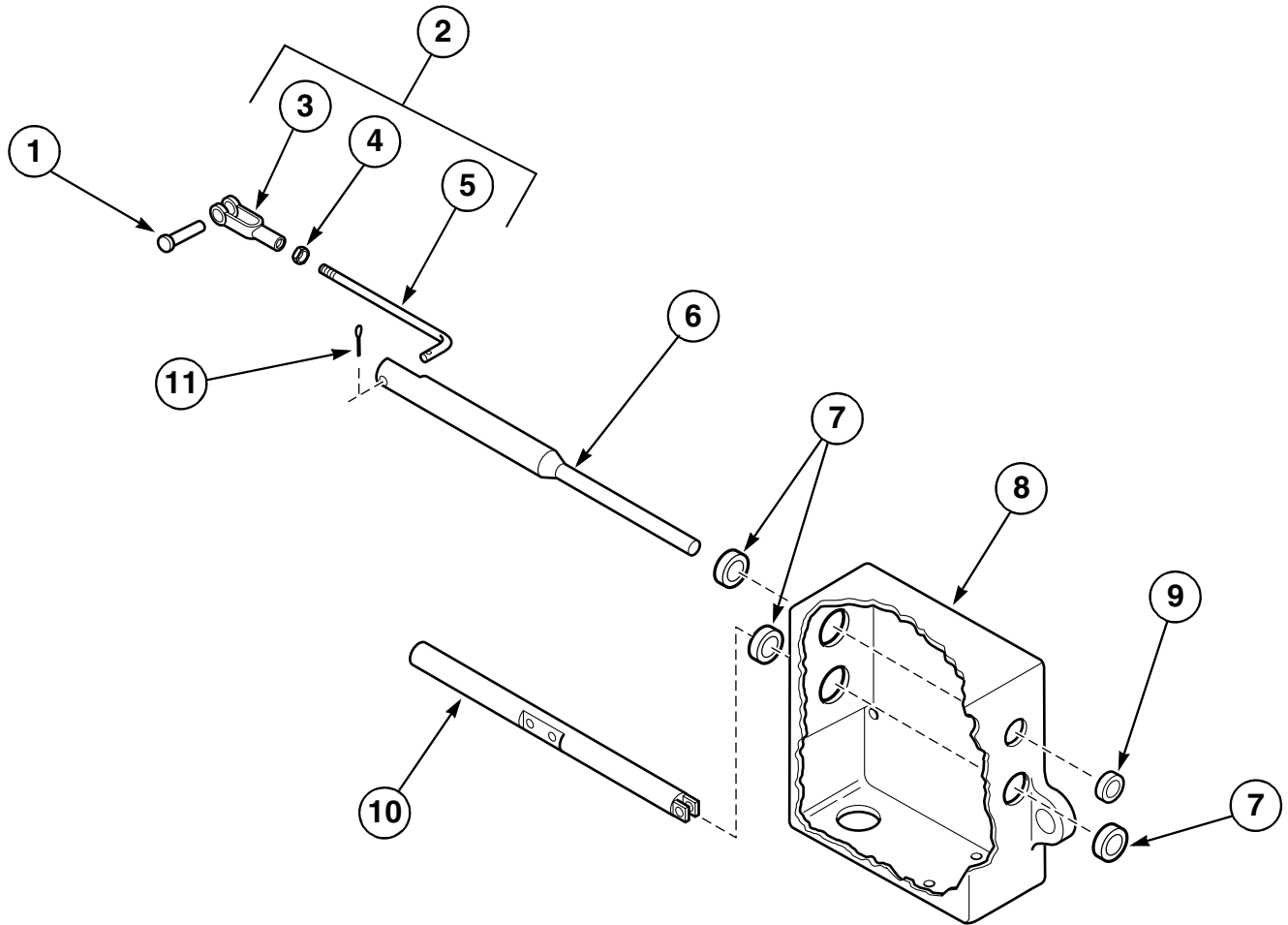
Head Raising Assembly (Drawing 2 of 3)



Head Raising Assembly (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1605062	Head Raising Assembly	Includes all items in <i>Head Raising Assembly</i> section
1	JC-80006	Washer	2 required
2	JA-53131	Screw	2 required
3	JA-52480	Limit Switch	
4	45001	18 Gauge Wire	Black; 600 Volt; 3.2 feet required
5	J1108463	18 Gauge Wire	Red; 600 Volt; 3.2 feet required
6	J1238211	Straight Connector	2 required
7	JA-52036	Bushing	
8	J1470731	Conduit	3/8 inch ID
9	J1475136	Conduit Connector	2 required
10	J1322882	Cable	18 gauge; 6 conductor; 3.8 feet

Head Raising Assembly (Drawing 3 of 3)

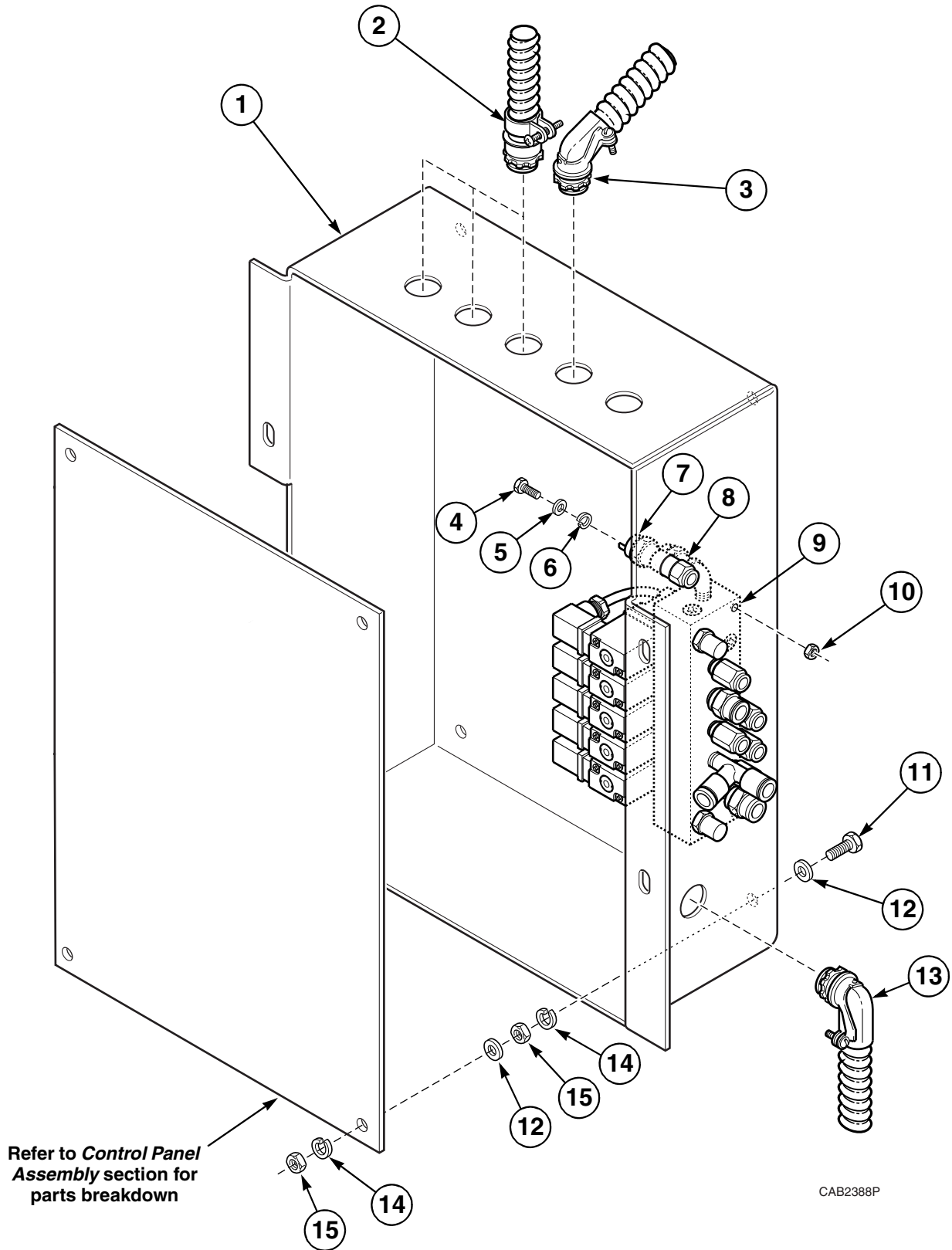


CAB829P

Head Raising Assembly (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1605062	Head Raising Assembly	Includes all items in <i>Head Raising Assembly</i> section
	JA-81517	Switch Box Assembly	Includes items 7-9
1	JA-52416	Clevis Pin	
2	JA-06033	Clevis Assembly	Includes items 3-5
3	JA-52415	Rod Clevis	
4	JC-48157	Nut	
5	JA-18765	Adjusting Link	
6	J1444850	Height Control Rod Assembly	
7	JA-50909	Oilless Sleeve Bearing	3 required
8	J1401199	Switch Box	
9	JA-51703	Oilless Sleeve Bearing	
10	JA-26757	Switch Control Rod	
11	JC-54846	Cotter Pin	

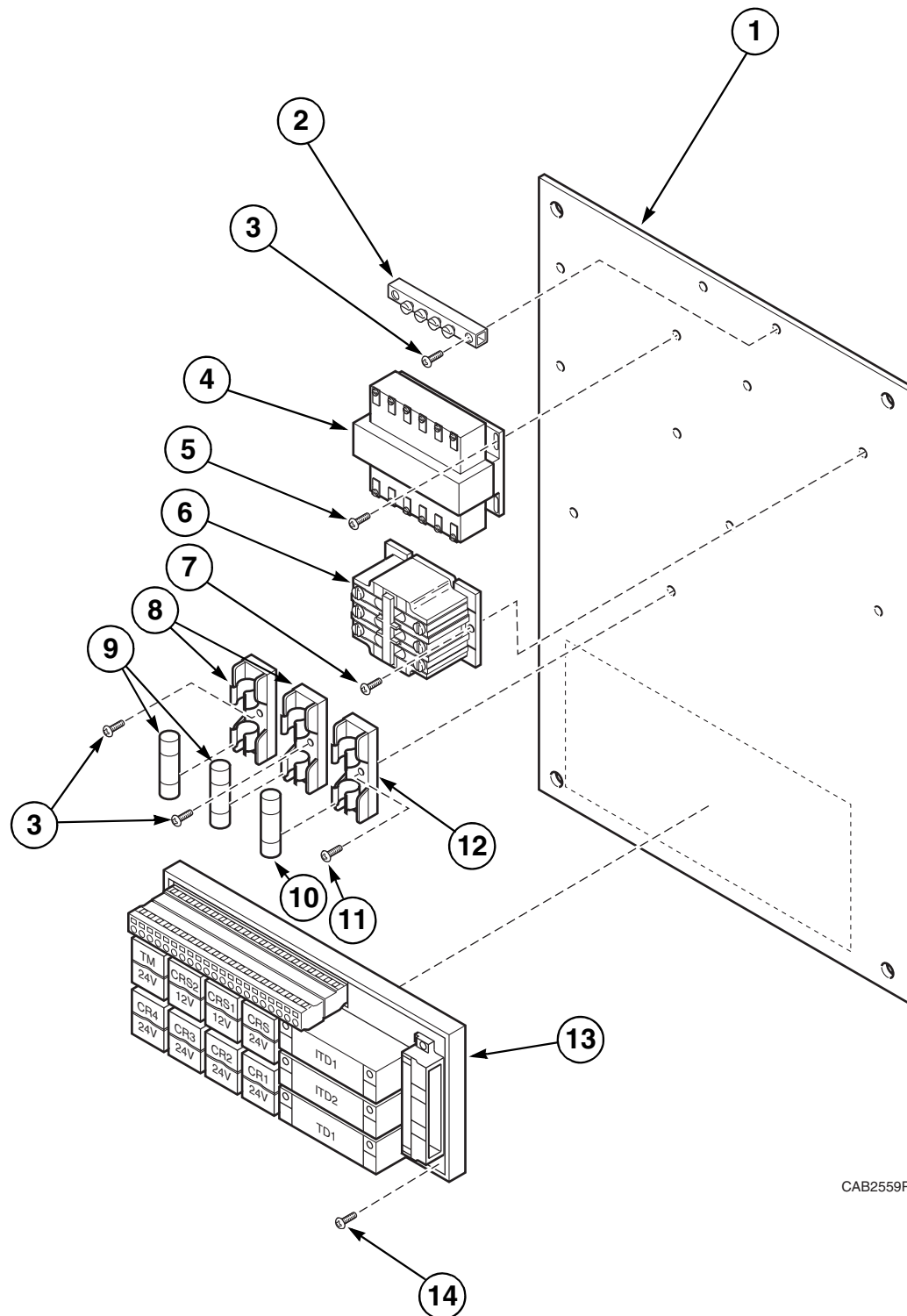
Control Box Assembly



Control Box Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1593136	Control Box Weldment	
2	J1043108	Connector	3 required
3	JC-22817	Connector	
4	JC-61252	Screw	2 required
5	JC-80006	Washer	2 required
6	J1205129	Washer	2 required
7	J1364181	Pressure Switch	2 required
8	J1408004	Connector	
9	J1625169	Manifold Assembly	Refer to <i>Manifold Assembly</i> section for parts breakdown
10	02788	Nut	2 required
11	J1238518	Screw	4 required
12	JC-80513	Washer	4 required
13	J1086065	Connector	
14	J1185073	Washer	4 required
15	20275	Nut	4 required

Control Panel Assembly – Models Through April 2004

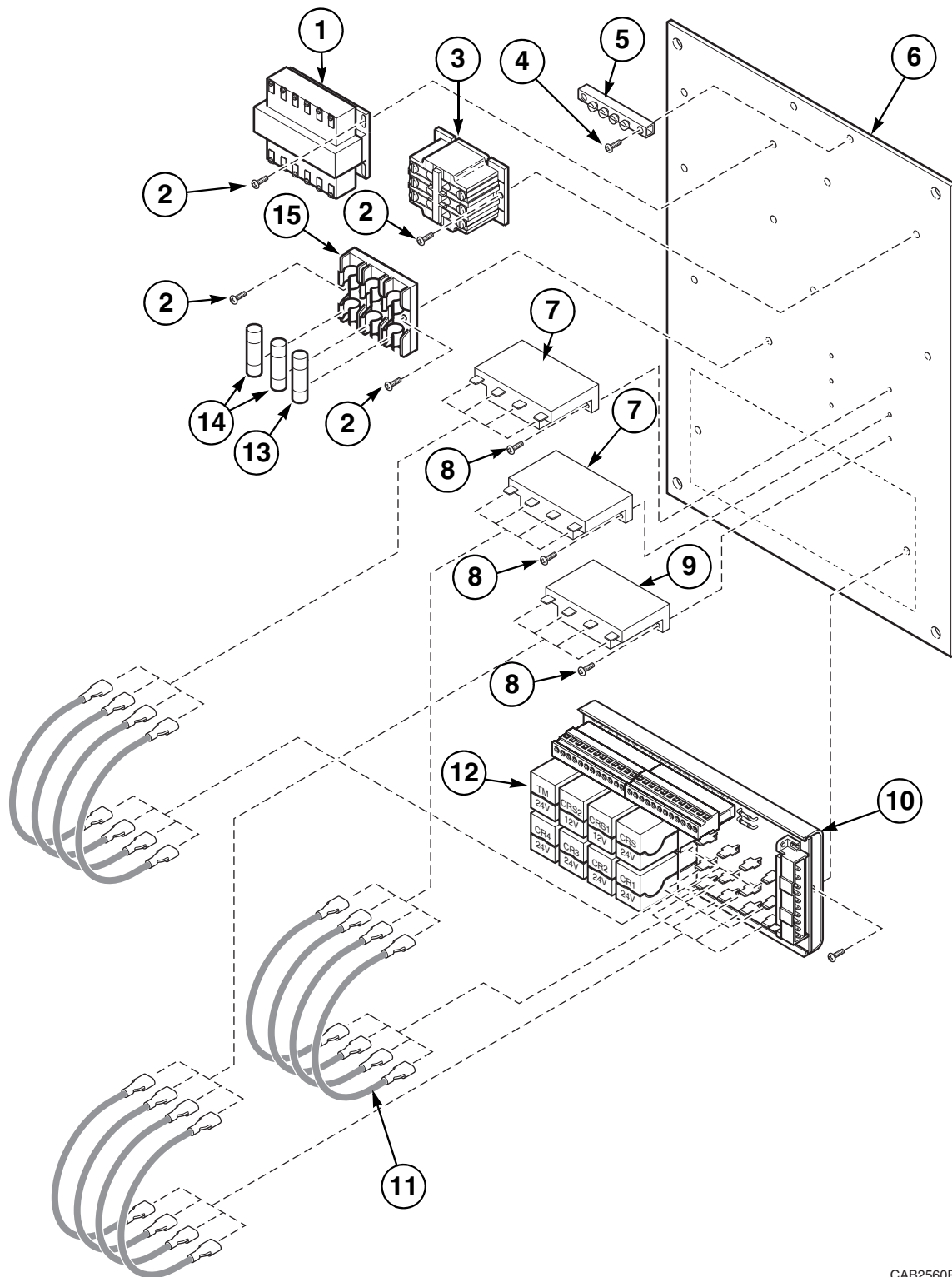


CAB2559P

Control Panel Assembly – Models Through April 2004

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1593128	Control Panel	
2	J1514413	Neutral Bar	
3	J1383355	Screw	6 required
4	J1628544	Transformer	575 Volt/60 Hertz/3 Phase
	J1606862	Transformer	200 or 380 Volt/50 or 60 Hertz/3 Phase
5	J1063619	Screw	4 required
6	J1606870	Contactor	30 Amp
	J1606813	Auxiliary Contact Block	
7	J1383777	Screw	2 required
8	J1401884	Fuse Holder	2 required for above 250 Volt; 2 pole
	J1234616	Fuse Block	2 required for below 250 Volt; 3 pole
9	J1643683	Fuse	2 required for above 250 Volt; 4/10 Amp; D.E.T.D.
	J1023878	Fuse	2 required for below 250 Volt; 8/10 Amp; D.E.T.D.
10	J1235407	Fuse	1 required; 3.2 Amp; D.E.T.D.
11	JC-61247	Screw	4 required
12	J1081710	Fuse Block	1 required; 30 Amp
13	J1606896	Control Board	Refer to <i>Control Board Assembly</i> section for parts breakdown
14	J1416080	Screw	5 required

Control Panel Assembly – Models Starting May 2004



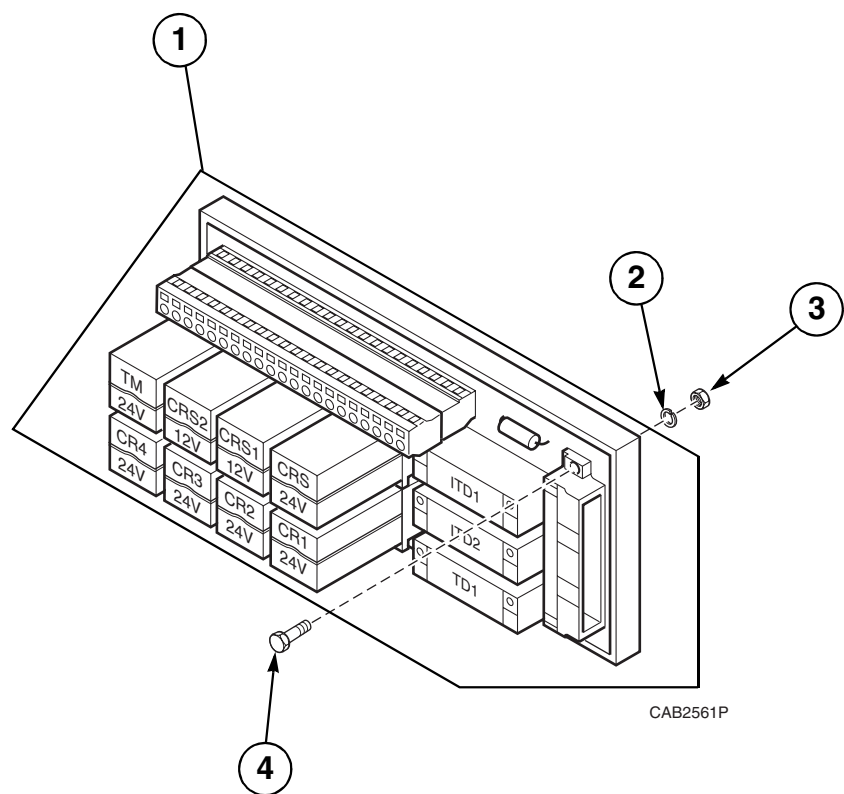
CAB2560P

Control Panel Assembly – Models Starting May 2004

REF	PART NO.	DESCRIPTION	COMMENTS
	J200124200	Control Panel Assembly	Includes items 1-10 and 12-15
1	J200113900	Transformer	75VA
2	J1063619	Screw	10 required
3	J1606870	Contactor	
4	N/A	Screw	2 required
5	J1514413	Neutral Bar	4 circuit
6	J1593128	Control Panel	
7	J1641836	Timer Module	2 required
8	J1233451	Screw	6 required
9	J1302975	Time Delay Module	
10	J1643691	PC Board Mounting Track	
11	J200125000	Wire Jumper	Crimped; 12 required
12	J200124100	Control Board Assembly	Refer to <i>Control Board Assembly</i> section for parts breakdown
13	J1235407	Fuse	Time delay dual element
14	J1023878	Fuse	2 required; Time delay dual element
15	J1401884	Fuse Holder	

N/A = Part no longer available

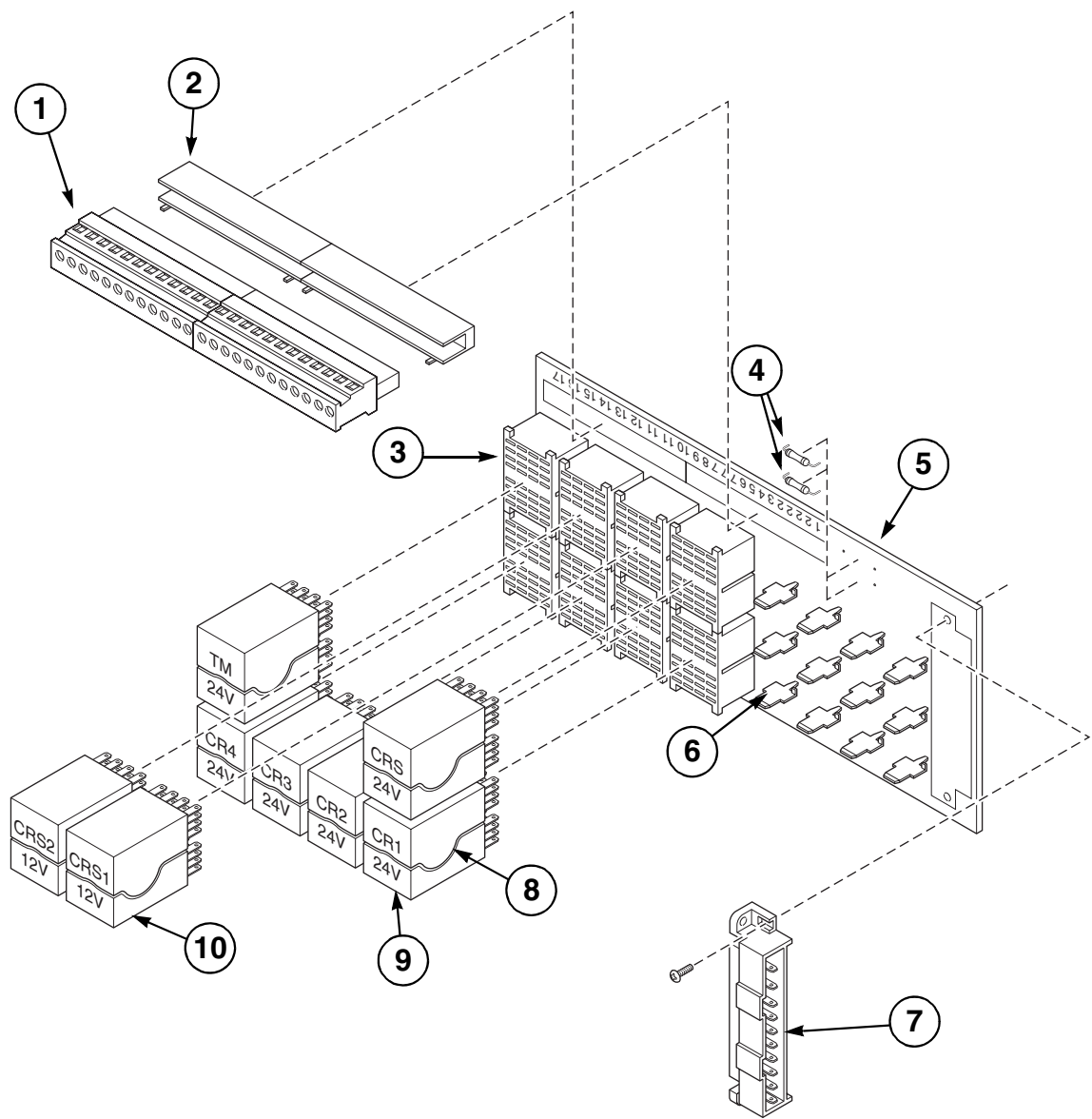
Control Board Assembly – Models Through April 2004



Control Board Assembly – Models Through April 2004

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1606896	Control Board	
2	JC-43265	Washer	2 required
3	JC-48125	Nut	2 required
4	JC-61734	Screw	2 required

Control Board Assembly – Models Starting May 2004

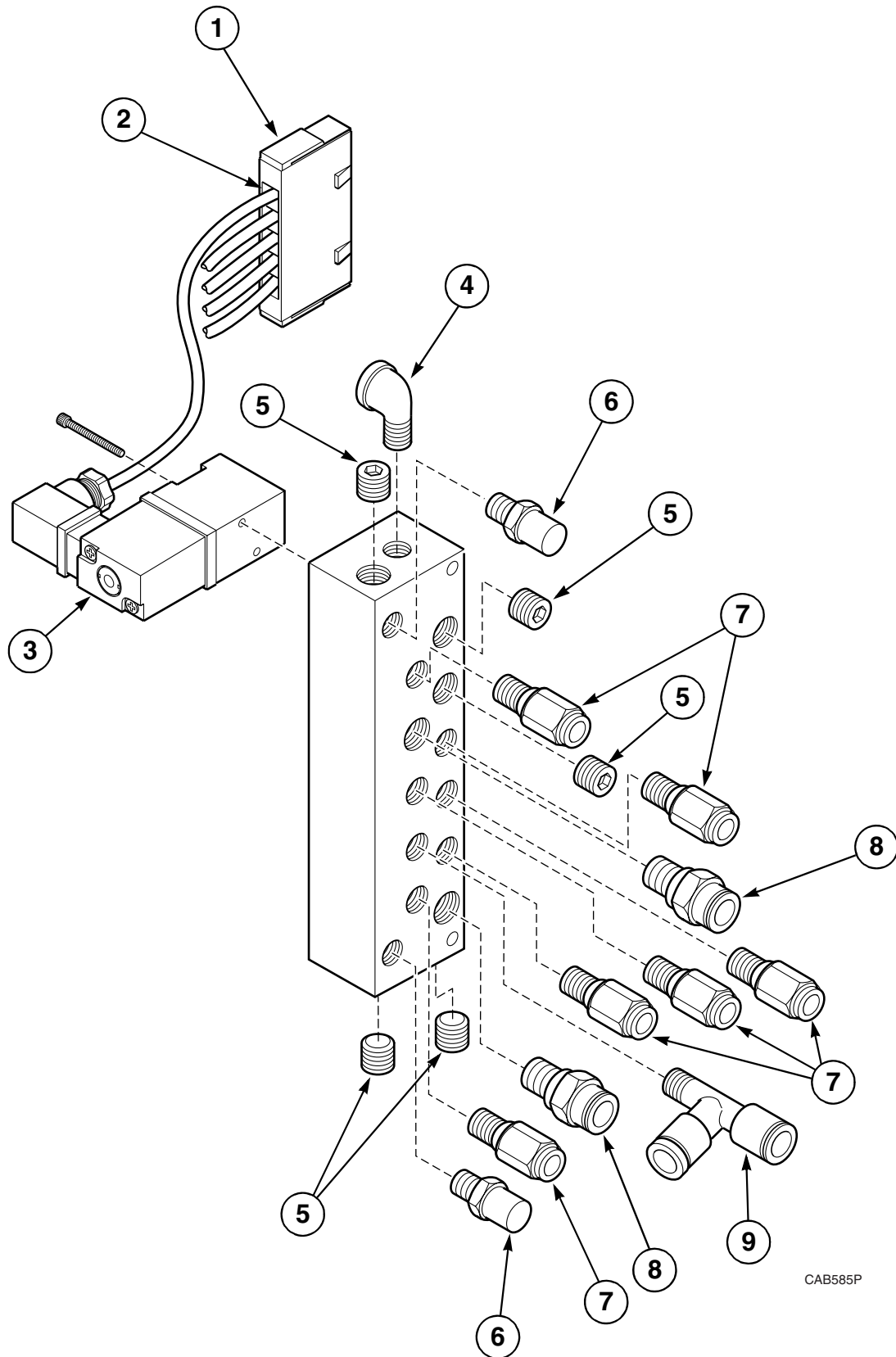


CAB2390P

Control Board Assembly – Models Starting May 2004

REF	PART NO.	DESCRIPTION	COMMENTS
	J200124100	Control Board Assembly	Includes items 1-10
1	J1613355	Header	2 required
2	J1613348	Terminal Block	2 required
3	JE-66045	Electrical Relay	8 required
4	J1274786	Resistor	2 required
5	J1606896	Control Board	
6	J200124300	Spade Terminal	12 required
7	J1613371	Header	
8	J1650373	Relay Hold-Down Spring	8 required
9	J1606888	Relay	6 required; 24VAC
10	J1645852	Relay	2 required; 12VAC

Manifold Assembly

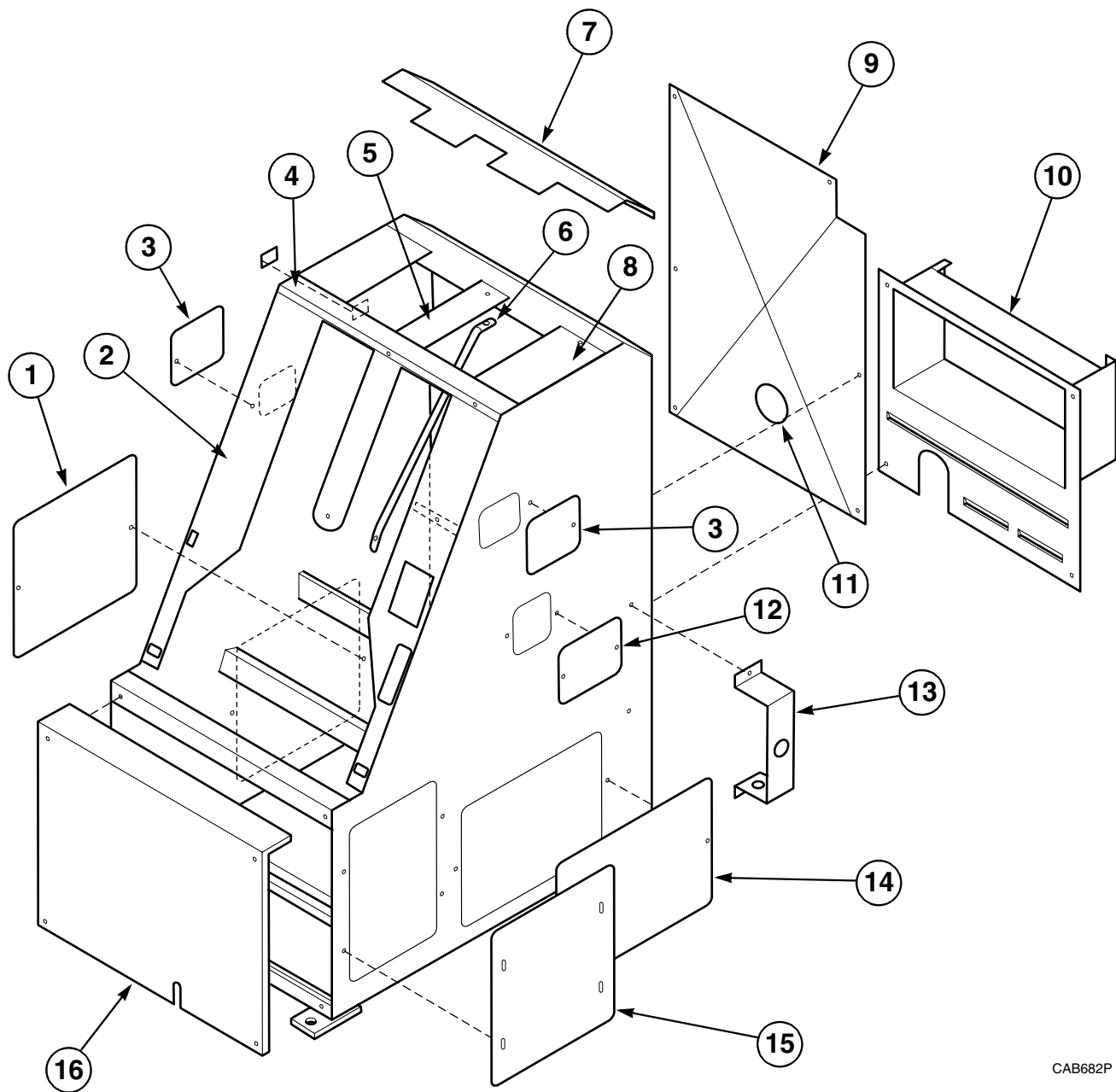


CAB585P

Manifold Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1625169	Manifold Assembly	Includes items 1-9
1	J1613363	Connector	Amp
2	J1330976	Connector	10 required; Amp no. 66582-4; Socket
3	J1613405	4-Way Manifold Valve	24 Volt; AC; 5 required
4	JC-28235	Street Pipe Elbow	
5	J1039858	Pipe Plug	5 required
6	J1261536	Air Muffler	2 required
7	J1408004	Connector	6 required
8	J1491620	Male Tube Connector	2 required; Replaces elbow used through October 1998
9	J1438357	Quick Tubing Tee	

Covers

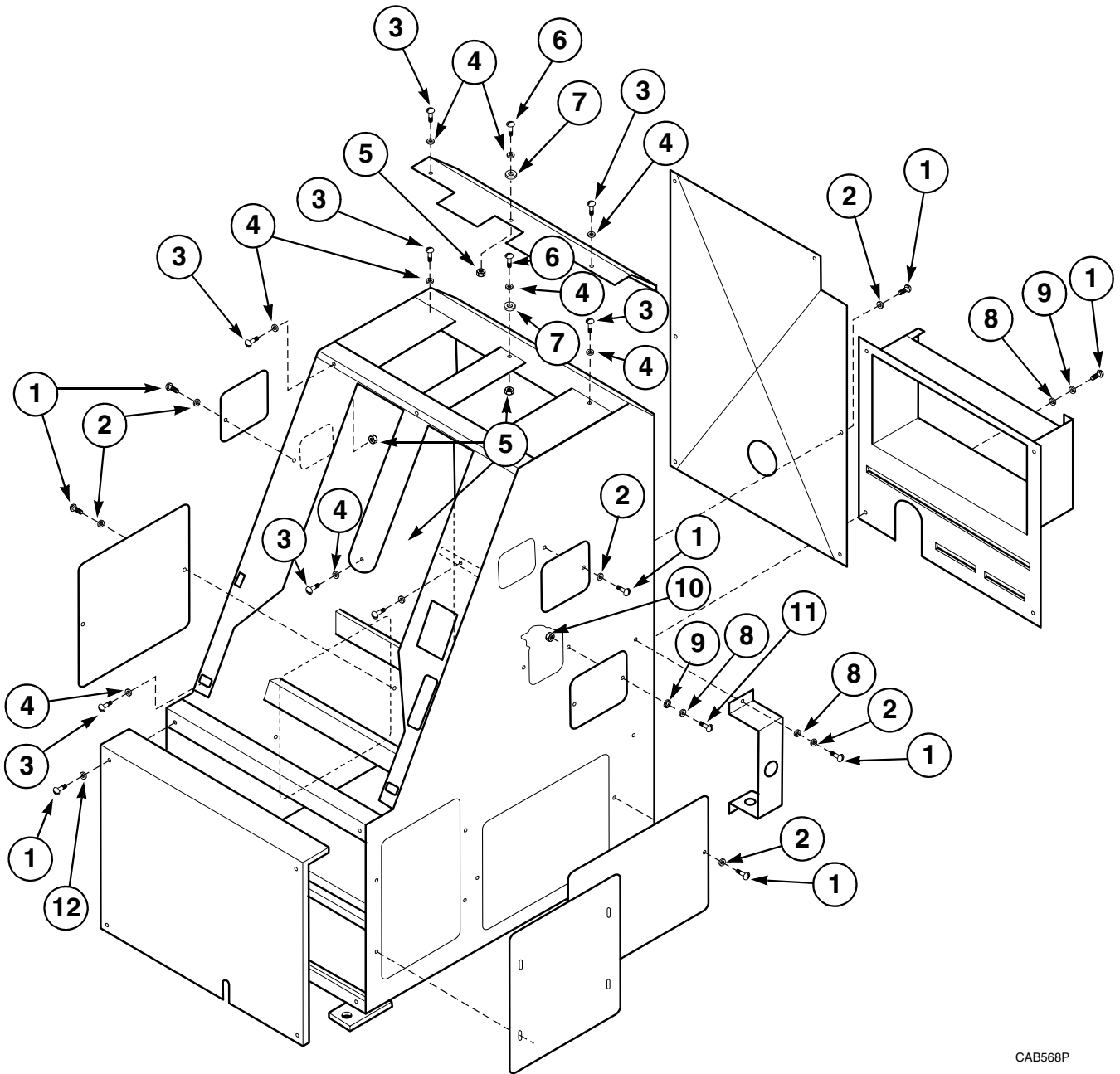


CAB682P

Covers

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1603992	Cover Plate	Lower left
2	J200211000	Cover Plate	Left front
3	JA-05575	Cover Assembly	
4	JA-19236	Top Front Cover	
5	JA-19249	Front Center Cover	
6	JA-34491	Brace Cover	
7	J200210700	Top Cover Plate	
8	J200211100	Cover Plate	Right front
9	J200210900	Guard Plate	Upper rear
10	J1596014	Guard and Filter Box Weldment	
11	J1112507	Rubber Channel	Order by foot
12	JA-26765	Control Box Cover	
13	J200217800	Pressure Gauge Guard Plate	
14	J1604008	Cover Plate	Lower right
15	J1593144	Control Box Cover	
16	J1604834	Cover Plate	Bottom front

Cover Hardware

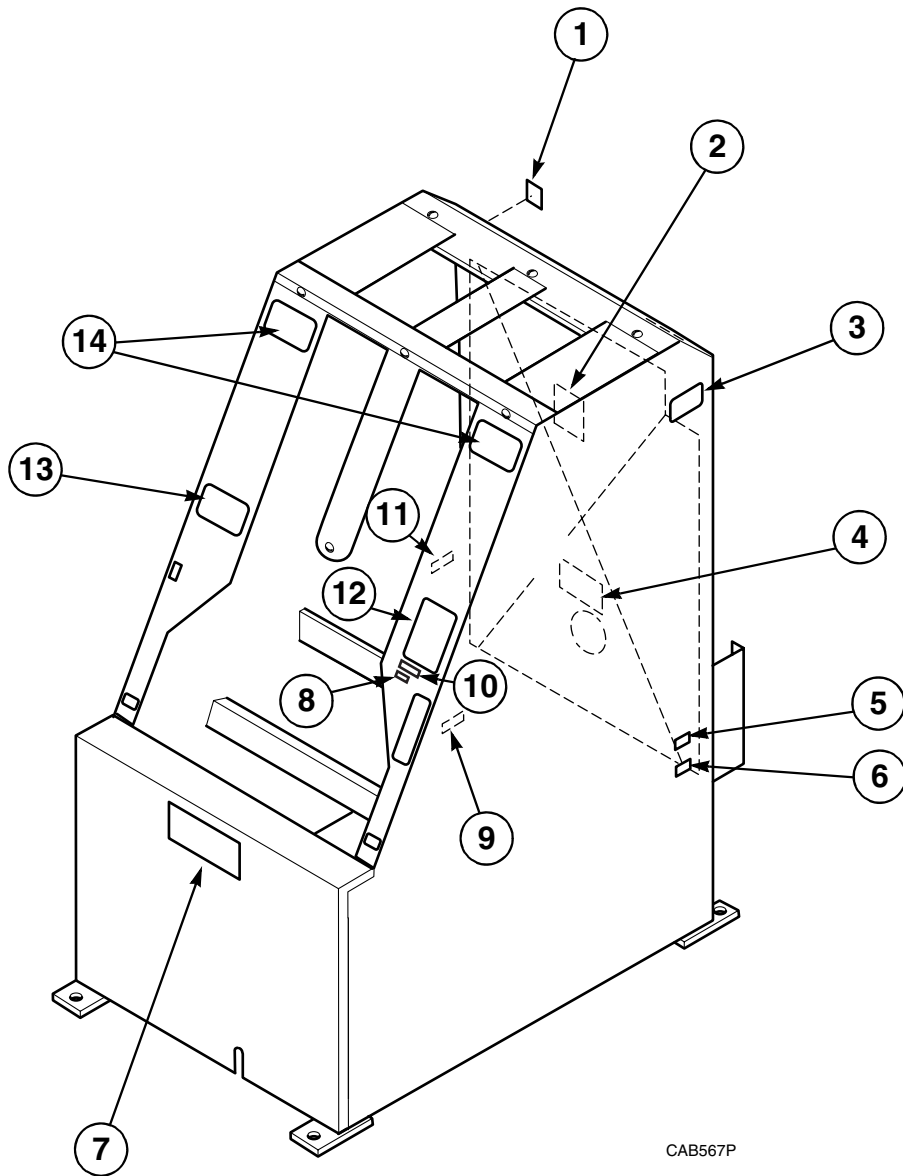


CAB568P

Cover Hardware

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1111095	Screw	23 required
2	JC-43276	Washer	13 required
3	J1185107	Screw	12 required
4	J1085992	Washer	16 required
5	J1000736	Nut	6 required
6	JC-61273	Screw	4 required
7	J1001213	Washer	2 required
8	JC-80583	Washer	8 required
9	J1185073	Washer	8 required
10	20275	Nut	2 required
11	J1238518	Screw	2 required
12	JC-43221	Washer	4 required

Labels and Decals



Labels and Decals

REF	PART NO.	DESCRIPTION	COMMENTS
	J1323724	Blind Rivet	Order with items 1-3 and 14
1	J200210300	Suitable Supply Info Decal	
2	J200156500	Shut-Off Warning Decal	
3	J1312545	Fuse Supply Wire Nameplate	Circuit breaker
4	J1401785	Clean Filter Daily Nameplate	
5	J1564277	Air Pressure Label	
6	JA-17842	Air Inlet Label	
7	70240801	Nameplate Overlay	
8	JA-19054	Stop Decal	
9	JA-17840	Steam Return Label	
10	JA-21422	Reset Timer Label	
11	JA-17841	Steam Inlet Label	
12	J1344589	Timer Label	75 second timer
13	JA-22464	Start Up and Down Sequence Decal	
14	J200181000	Warning Decal	Hot surface

[illegible]

Parts Index

A

Adjusting Link JA-18765	75
Air Bag J1643394	45
Air Bag Assembly J1602085	21, 23, 43, 45
Air Bag Kit JKIT-00312	45
Air Cylinder J0250322-00	23
J0250329-00	25
J1561240	29
Air Filter JA-53679	19
Air Inlet Label JA-17842	93
Air Lubricator Bowl J1647536	35
Air Muffler J1261536	87
JA-53584	55
Air Pressure Label J1564277	93
Air Regulator J0380120-00	23, 25
Auxiliary Contact Block J1606813	79

B

Ball Knob J1386119	9
Blind Rivet J1323724	93
Blower J0220243-00	61
J1567767	61
J1567775	61
Bolt J200149900	71
Box Cover J1189950	67
Brace Cover JA-34491	89
Bracket J1571405	35
JA-12615	57
JA-12718	31
JA-20291	63
Bracket and Fitting Assembly J1603539	21, 23, 51
Bracket Weldment J1523828	51
Braided Sleeving Insulation JM-90527	11
Buck and Cover Assembly J1615046	7

Buck Base JA-21682	7
Buck Cylinder Mounting Weldment J1582170	33
Buck Reinforcing Plate JA-18633	7
Buck Rocker Assembly J1602077	17, 57, 59
Buck Rocker Clevis Pin J1604792	59
Buck Rocker Cylinder Assembly J1604024	21, 23, 33
Buck Rocker Cylinder Rod J1604818	33
Buck Rocker Sub-Assembly J1604057	59
Buck Rocker Weldment J1594548	59
Buck Shirt Plate JA-18797	7
Bulkhead Fitting J1540731	27
Bumper J1042480	57
Burner Orifice J1392158	29, 53
J1607654	33
Bushing J1232990	67
JA-52036	63, 65, 73
Butterfly Assembly JA-04746	7

C

Cable J1322882	73
J1467182	69
Cable Tie F140605	25
Check Valve J1142512	53
Clamp Bar J0637153-00	25
Clean Filter Daily Nameplate J1401785	93
Clevis Assembly J1144757	31
JA-06033	75
Clevis Pin JA-11187	31
JA-52416	75
JA-53333	33
Compression Elbow JA-54351	11
Compression Spring JA-51340	31
JA-51372	71
JA-51437	43

N/A items do not appear in index.

Conduit	
J1108497	67
J1470731	65, 73
Conduit Connector	
J1475136	69, 73
Conduit Hanger	
J1615749	17
Connector	
J1043108	77
J1086065	77
J1086115	67
J1330976	87
J1408004	29, 33, 51, 55, 77, 87
J1613363	87
JC-22817	77
JC-22908	69
Connector Assembly	
J200179300	37, 39
Contactore	
J1606870	79, 81
Control Board	
J1606896	79, 83, 85
Control Board Assembly	
J200124100	81, 85
Control Box Cover	
J1593144	89
JA-26765	89
Control Box Link	
JA-19238	71
Control Box Weldment	
J1593136	77
Control Panel	
J1593128	79, 81
Control Panel Assembly	
J200124200	81
Cotter Pin	
J1177765	9
JC-54533	33
JC-54846	75
Cover and Bag Assembly	
J1611623	7
Cover Assembly	
JA-05575	89
Cover Plate	
J1603992	89
J1604008	89
J1604834	89
J200211000	89
J200211100	89
Cuff Clamp Assembly Lever	
JA-18640	9
Cuff Clamp Link	
JA-18637	9
Cuff Clamp Linkage Assembly	
JA-05565	9
Cuff Clamp Trip	
JA-18636	9
Cuff Release Bracket	
JA-19755	11, 57
Cuff Spring Clips Kit	
J0798921-00	9
Cylinder	
J1604032	33
Cylinder Body Tube	
JA-18612	31

N/A items do not appear in index.

Cylinder Head Cover	
J1604032B	33
Cylinder Head Gasket	
J1428978	31
Cylinder Rod Coupling	
J1550938	29
Cylinder Rod End Cover	
J1604032A	33
Cylinder Washer Spacer	
JA-18610	31

D

Damper Box Assembly	
J1571421	17, 21, 23, 29
Damper Box Cover Plate	
J1572882	29
Damper Box Gasket	
J1437045	29
Damper Box Weldment	
J1571439	29
Diaphragm Gauge	
JA-51283	17
Dowel Pin	
JA-51970	9
Dump Valve Assembly	
J1629450	21, 23, 53
Dump Valve, 3-Way	
JA-52747	53

E

Electrical Outlet Box	
J1189117	67
Electrical Relay	
JE-66045	85
Electrical Strap	
J1162478	11, 65
Element Replacement Kit	
J200200100	39
Extension Spring	
J0636804-00	43
J1551126	57
J1611920	9
JA-51657	7

F

Filter Element Kit	
J200203300	39
Filter Kit	
J200032100	35, 37
Filter/Regulator	
J1557487	35
Filter/Regulator Assembly	
J200179100	37
J200203800	39
Filter/Regulator Auto Drain Kit	
J1637644	35, 37

Filter/Regulator/Lubricator Assembly	
J1557479	21, 23, 35
J200127500	23, 37
Filter/Regulator/Mist Separator Assembly	
J200200400	23, 39
Fitting	
JC-30580	65
Flamonal Pad	
JA-52657	7
Flare Connector	
J1319276	11
Flexible Conduit	
JM-92602	63
Foot Assembly	
J0637146-00	25
Foot Switch	
JA-52460	63
Foot Switch Assembly	
J1393636	61, 63
Frame Weldment	
J0637154-00	25
Front Center Cover	
JA-19249	25, 89
Front Cuff Clamp Cover	
JA-18639	9
Fuse	
J1023878	79, 81
J1235407	79, 81
J1643683	79
Fuse Block	
J1081710	79
J1234616	79
Fuse Holder	
J1401884	79, 81
Fuse Supply Wire Nameplate	
J1312545	93

G

Gasket	
J1571454	29
J1643386	43
Guard	
J200210900	89
Guard and Filter Box Weldment	
J1596014	19, 89

H

Head Frame Weldment	
JA-05617	43
Head Lever Assembly	
JA-05624	41
JA-05626	41
Head Lift Cylinder Assembly	
J1615004	21, 23, 31
Head Open Bracket Plate	
J1645589	21, 23, 43
Head Raising Assembly	
J1605062	61, 75
Head Raising/Lowering Assembly	
J1605062	71, 73

Header	
J1613355	85
J1613371	85
Heat Exchanger Assembly	
J1579069	11, 17, 27
Heat Exchanger Cover	
J1579085	27
Heat Exchanger Weldment	
J1582907	27
Height Control Rod Assembly	
J1444850	75
High Temperature Tubing	
J1639707	23, 25
Hose	
J200180605	19
J200180610	17
J200180611	19
J200180612	17
J200187407	17

I

Indicator Assembly	
J1607829	71
Inside Piston Plate	
JA-18611	31
Insulation	
J1582923	27
Insulator Bushing	
JA-52706	67

J

Joint Sealant Gasket	
J1540814	27, 57

K

Knob	
JE-66023	69

L

Leaf Spring	
J0636872-00	9
Left Cuff Clamp	
JA-06209	9
Left Shirt Cuff Block	
JA-18926	9
Left Shirt Head Weldment	
JA-07059	11
Limit Switch	
JA-52480	73
Lock-Out Valve	
J1557503	35
J200179000	37, 39
Lower Head	
JA-18604	31
Lower Steam Pipe Assembly	
JA-05611	11, 13

N/A items do not appear in index.

Lubricator	
J1557495	35
Lubricator Assembly	
J200179200	37
Lubricator Kit	
J200032400	35, 37

M

Magnetic Reed Switch	
J0340004-00	33
Male Compression Connector	
J1161272	11, 27
JC-30857	11
Male Elbow	
J0206020-00	23, 25
Male Tube Connector	
J1491620	53, 87
Male Tubing Elbow	
J1410323	21, 23
Manifold Assembly	
J1625169	21, 77, 87
Manifold Valve, 4-Way	
J1613405	87
Measuring Arm Box Cover	
JA-18864	65, 71
Measuring Arm Weldment	
JA-80032	71
Mist Separator	
J200200000	39
Mist Separator Kit	
J200296900	39
Mounting Bracket Weldment	
J1603943	59

N

Nameplate Overlay	
70240801	93
Needle Valve	
J1246024	51
Neutral Bar	
J1514413	79, 81
Nut	
02788	77
20275	7, 9, 43, 57, 65, 77, 91
70142	7, 31, 33, 57
F430218	25
J1000736	49, 67, 71, 91
J1065671	41, 57
J1209113	7
JA-50434	31
JA-52611	9
JC-48125	83
JC-48157	75
JC-48220	31
JC-48289	9, 29
M400026	43, 71
M404993	71

O

Oilless Flanged Bearing	
J1267947	59
Oilless Sleeve Bearing	
JA-50896	41, 43
JA-50909	75
JA-51428	41
JA-51703	75
O-Ring	
JA-52537	9
Outside Piston Plate	
JA-18609	31

P

Padding	
JA-05927	7
JA-05928	7
Panel Mount Timer Insulator	
J1344605	69
PC Board Mounting Track	
J1643691	81
Pipe Bulkhead Fitting	
J1482389	21, 23
Pipe Elbow	
J1084011	15
J1231422	11
JA-50642	31
JA-51007	13, 15
Pipe Nipple	
J115175201	11
J1232313	29, 47, 53, 55
J1236553	11, 13
J1240860	15
JC-46091	31
JC-46212	13, 15
Pipe Plug	
J1039858	49, 87
Pipe Tee	
JA-51530	13, 15
JA-52352	13
JC-70613	47
JC-70628	11
Piston Cup Seal	
J1324847	31
Piston Plate Seal	
J1322577	31
Piston Rod	
JA-24082	31
Pivot	
JA-18886	9
Pivot Head Bar	
JA-18859	41
Pivot Head Pin	
JA-18856	41
Potentiometer Assembly	
J1613397	69
Power Connection Box Assembly	
J1605021	61, 67
Pressure Arm Assembly	
J1594639	43

N/A items do not appear in index.

Pressure Arm Pin JA-11395	43
Pressure Arm Plate J1602044	43
Pressure Arm Spacer J1623446	43
Pressure Gauge J1477959	35
Pressure Gauge Guard Plate J200217800	89
Pressure Switch J1364181	77
Pushbutton Switch J200204600P	69
Push-to-Start Switch Kit M400954P	65, 71

Q

Quick Exhaust Air Valve JA-56925	29, 55
Quick Exhaust Assembly J1629468	21, 23, 55
Quick Tubing Tee J1438357	87

R

Rear Cuff Clamp Cover JA-18638	9
Reducing Bushing J1184506	33
JC-19609	45
Reed Switch Mounting Bracket J0220756-00	33
Regulator Kit J200032200	35, 37
Relay J1606888	85
J1645852	85
Relay Hold-Down Spring J1650373	85
Repair Kit J1634906	33
Reset Timer Label JA-21422	93
Resistor J1274786	85
Retaining Ring JA-51083	33
Right Cuff Clamp JA-06208	9
Right Shirt Cuff Block JA-18925	9
Right Shirt Head Weldment JA-07058	11
Rod Clevis JA-52415	75
Roll Pin JC-55026	9

Roller Valve Bracket Plate J1645571	49
Roller Valve, 3-Way J1645597	49
Rubber Channel J1112507	89

S

Safety Handle JA-05727	61, 65
Safety Handle Weldment JA-05726	65
Screw 02422	17, 29, 51, 63
91202	7, 31
J1063619	79, 81
J1086008	7
J1111095	91
J1179183	43
J1185107	7, 91
J1187228	69
J1218734	59
J1233162	69
J1233451	81
J1233659	65, 71
J1238518	77, 91
J1383355	79
J1383777	79
J1414788	27
J1416080	79
J1436682	43
J1550110	65, 71
JA-20471	57
JA-50354	31
JA-50394	57
JA-51604	9
JA-51675	9
JA-51950	43
JA-52426	43
JA-53020	65
JA-53131	73
JA-53335	31
JC-17796	71
JC-61247	79
JC-61252	77
JC-61269	29
JC-61273	49, 91
JC-61608	35
JC-61640	11
JC-61734	83
JC-62264	9
JC-62851	29
JC-63141	71
JC-63313	43
M400043	43
M400044	67
M400056	33
Shirt Hold-Down Assembly J0637156-00	25
Shirt Tray JA-21381	57
Shock Absorber Assembly J1626837	57
Shut-Off Warning Decal J200156500	93

N/A items do not appear in index.

Sleeve	
JM-93516	21, 23
Spacer	
J1571413	35
Spade Terminal	
J200124300	85
Spiral Hose Clamp	
J200270800	17, 19
J200270900	17
Spring	
JA-52466	9
Spring Clip	
J1471564	9
Start Up and Down Sequence Decal	
JA-22464	93
Steam Coil Weldment	
J1582949	27
Steam Hose	
J1319268	11
Steam Inlet Label	
JA-17841	93
Steam Return Label	
JA-17840	93
Stop Decal	
JA-19054	93
Straight Connector	
J1238211	63, 65, 73
Street Pipe Elbow	
J1231521	17
JC-28235	87
JC-28317	29
Street Pipe Tee	
JC-30541	29
Suitable Supply Info Decal	
J200210300	93
Switch Box	
J1401199	75
Switch Box Assembly	
JA-81517	71, 75
Switch Control Rod	
JA-26757	75
Swivel Flow Control Valve	
J1455781	33
Swivel Tubing Elbow	
J1407741	23, 25, 29, 33, 47, 49, 51, 53

T

Tapered Handle	
JA-01281	71
Tee Assembly	
J1629658	21, 23, 43, 47
Terminal	
J1121284	69
Terminal Block	
J1613348	85
Terminal Lug	
J1189125	67
Time Delay Module	
J1302975	81
Timer Box Control Assembly	
J1393610	69

Timer Box Frame	
JA-20228	69
Timer Control Box Assembly	
J1605054	61
Timer Cover	
J1315852	69
Timer Label	
J1344589	69, 93
Timer Module	
J1641836	81
Top Cover Plate	
J200210700	89
Top Front Cover	
JA-19236	89
Transformer	
J1606862	79
J1628544	79
J200113900	81
Tubing	
J0141711-00	21, 23
J1103970-00	21, 23
J1103970-00P	21
J1117191	11
J1604867	17
Tubing Connector	
J1408020	23, 35

U

Union Compression Elbow	
JC-30454	11
Union Tee	
J0140949-00	23, 25
Upper Head Assembly	
JA-80202	31
Upper Steam Pipe Assembly	
JA-05612	11, 15

V

Valve and Bracket Assembly	
J1645605	21, 23, 43, 49

W

Warning Decal	
J200181000	93
Washer	
91200	57
J10000975	7
J1000975	29, 35, 49, 67, 71
J1001213	29, 35, 49, 91
J1001270	33, 43, 71
J1001304	43
J1001320	71
J1085984	69
J1085992	91
J1120195	7
J1185073	9, 11, 17, 29, 43, 51, 57, 63, 65, 77, 91
J1205129	77
J1216357	69
J1398437	29

N/A items do not appear in index.

J1398452	29
J1398460	29
J1398478	29
J1437037	29
J1437052	29
JA-14180	57
JA-19149	71
JA-53116	21, 23
JA-53134	41, 43
JC-43221	91
JC-43264	7
JC-43265	83
JC-43276	91
JC-43321	41
JC-43336	9
JC-80006	73, 77
JC-80513	29, 77
JC-80583	91
M400013	29, 31, 57
M400014	43, 71
M400080	57
M403958	31
Wire	
JM-99781	69
Wire Jumper	
J200125000	81
Wire, 14 Gauge	
J1131333	67
J1305507	67
Wire, 18 Gauge	
45001	69, 73
J1108463	73
J1121813	63
JM-94197	63
JM-99781	63
Worm Gear Clamp	
JC-21541	7

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.